

WM-EX50/FX50

SERVICE MANUAL



WM-EX50



WM-FX50

*US Model
AEP Model
E Model
WM-EX50/FX50*

*UK Model
WM-EX50*

*Canadian Model
WM-FX50*

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Model Name Using Similar Mechanism	WM-2091 WM-F2095
Tape Transport Mechanism	WM-EX50 : MT-WMEX50-01
	WM-FX50 : MT-WMFX50-01

Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation.

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CASSETTE PLAYER
WM-EX50
RADIO CASSETTE PLAYER
WM-FX50
SONY®

GENERAL

Messages, warnings and tips

CAUTION

Danger of explosion if battery is incorrectly replaced. Replace only with the same or equivalent type recommended by the equipment manufacturer. Discard used batteries according to manufacture's instructions.

ADVARSEL!

Lithiumbatteri - Eksplorationsfare ved fejlagtig håndtering.
Udskiftning må kun ske med batteri
af samme fabrikat og type.
Lever det brugte batteri tilbage til leverandøren.

ADVARSEL

Lithiumbatteri - Eksplorationsfare.
Ved utskifting benyttes kun batteri som
anbefalt av apparatfabrikanten.
Brukt batteri retunereres apparatleverandøren.

VARNING

Explosionsfara vid felaktigt batteribyte.
Använd samma batterityp eller en ekvivalent
typ som rekommenderas av apparattillverkaren.
Kassera använt batteri enligt fabrikantens
instruktion.

VAROITUS

Paristo voi räjähtää, jos se on virheellisesti asennettu.
Vaihda paristo ainoastaan laitevalmistajan suosittelemaan
tyyppiin. Hävitä käytetty paristo valmistajan ohjeiden
mukaisesti.

SAFETY-RELATED COMPONENT

WARNING!!

COMPONENTS IDENTIFIED BY MARK  OR DOTTED LINE WITH MARK  ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

LES COMPOSANTS IDENTIFIÉS PAR UNE MARQUE  SUR LES DIAGRAMMES SCHÉMATIQUES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR SONY.

Precautions

Notes on battery

- Remove the battery when you will not use the unit for a long time to prevent damage from battery leakage and corrosion.
- When the sound becomes unstable, try a new battery.

External power sources

The following external power sources can be connected through the DC IN 1.5V jack.

- House current using an AC-E15L AC power adaptor.

The illustration shows the polarity of DC IN 1.5V jack. Use only a power cord having the same polarity.



Test equipment,Jigs and Material

Test equipment

Digital multimeter
 FM RF signal generator
 AM RF signal generator
 Stabilized power supply
 Speed checker
 Wow and Flutter
 Frequency counter
 VTVM
 Spectrum analyzer
 SONY Digital tuning radio ICF-2001 or equivalents

Jigs

		Part Number
- WS-48A (3kHz, 0dB)		7-819-032-11
Cassette type torque meter		
- CQ-102C (normal direction)	8-909-708-22	
- CQ-102RC (reverse direction)	8-909-708-26	
- CQ-201B (FF and REW)	8-909-708-41	
Cassette type Tension meter		
- CQ-403A (normal direction)	8-909-708-92	
- CQ-403R (reverse direction)	8-909-708-95	

Screw locking compound

Neji lock G (1401B)	7-432-114-11
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Feature

- Double Super heterodyne FM receiver for
WM-FX50

The FM receiver is used the double super heterodyne system which is superior in FM sensitivity and image spurious rejection.

System comparison chart

	WM-FX50	WM-F702
Receiving system	Double super heterodyne (FM)	Single super heterodyne
Detector	Double pulse count	Quadrature
AM IF	55kHz	450kHz
FM IF	28.6MHz (1st IF) 150kHz (2nd IF)	10.7MHz
Filter element	Monolistic	Ceramic

Method of calculation

NOTE : f_s = Tuned frequency

- FM local oscillator frequency

1st stage local oscillator frequency (f_o)

$$f_o = f_s + \left(\frac{2\text{nd local OSC}}{2} \right) - 150\text{kHz}$$

[For Example]

Tuned at 100MHz

$$f_o = 100 + \left(\frac{57.5}{2} \right) - 150\text{kHz} = 128.6\text{MHz}$$

2nd stage local oscillator frequency

57.5MHz (fixed)

- AM local oscillator frequency (f_o)

$$f_o = (f_s + 55\text{kHz}) \times 2$$

[For Example]

Tuned at 1000kHz

$$f_o = (1000\text{kHz} + 55\text{kHz}) \times 2 = 2110\text{kHz}$$

- AM image frequency (f_{oi})

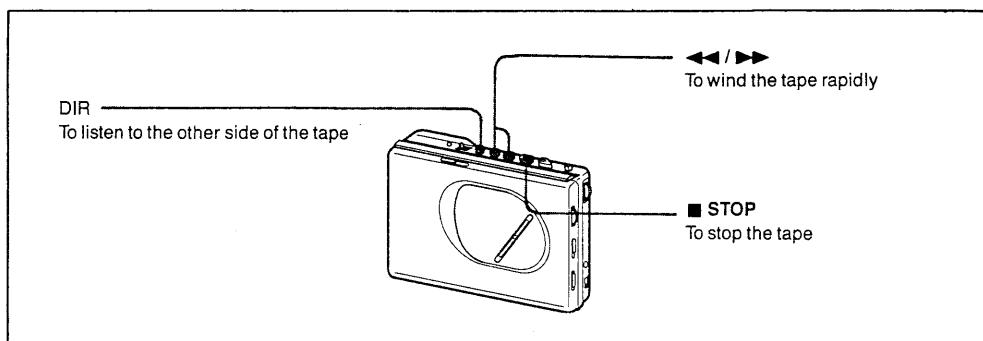
$$f_{oi} = f_s + 55\text{kHz} \times 2$$

[For Example]

Tuned at 1000kHz

$$f_{oi} = 1000\text{kHz} + 55\text{kHz} \times 2 = 1110\text{kHz}$$

Location and Function of Controls

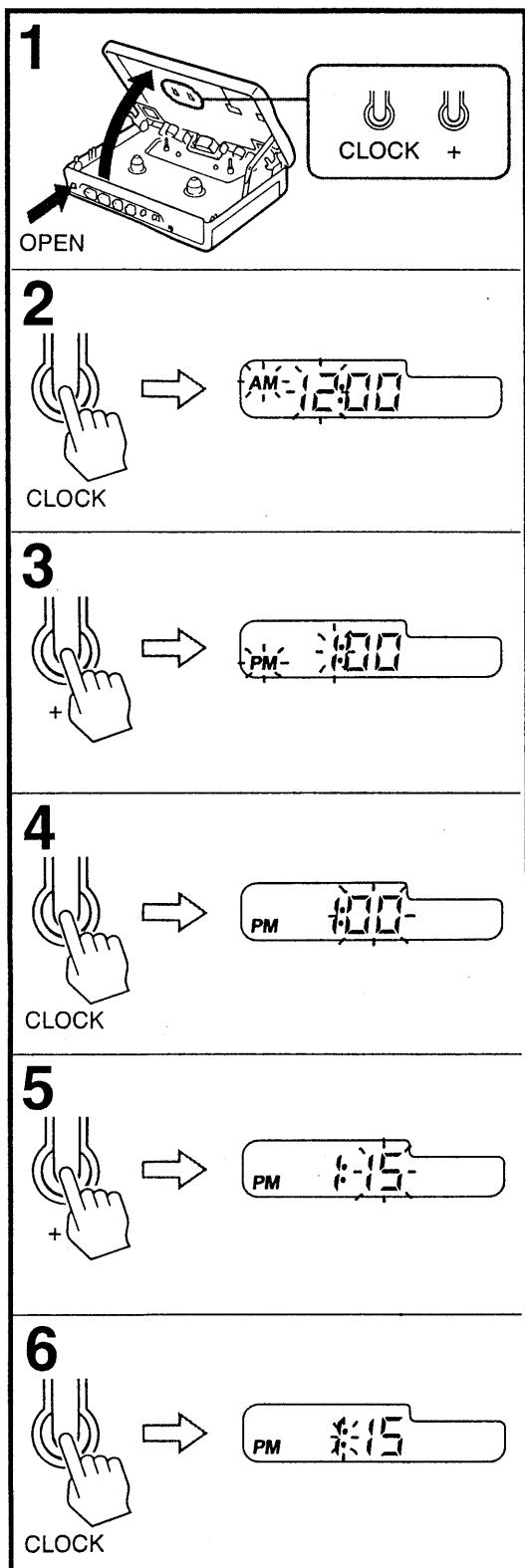


MEGA BASS Listening to powerful and heavy sound	Set MEGA BASS to the desired position. Bass is boosted in the order of NORM, MID and MAX.					
While playing back hard and stressed sound with MEGA BASS set to MAX, the sound may be distorted. In this case, set MEGA BASS to NORM or MID.						
MODE On playback operation	Playing back both sides of the cassette once When the playback starts from the reverse side of the cassette, the unit will be shut off at the end of that side.					
	Playing back both sides of the cassette repeatedly					
DOLBY NR Getting the best performance from your tape	For Dolby NR processed tapes					
<table border="1"> <tr> <td>For normal (TYPE I) tapes</td> <td></td> </tr> <tr> <td>For CrO₂ (TYPE II) or metal (TYPE IV) tapes</td> <td></td> </tr> </table>			For normal (TYPE I) tapes		For CrO ₂ (TYPE II) or metal (TYPE IV) tapes	
For normal (TYPE I) tapes						
For CrO ₂ (TYPE II) or metal (TYPE IV) tapes						

MW-FX50 ONLY			
For normal reception		For normal reception	
If a very strong station signal causes noise The noise will be reduced.		If it is hard to hear the broadcast due to noise, the noise will be reduced. In this mode, there is no stereo effect.	

User's Instruction

Setting the Clock



Before setting the clock, be sure that the clock indication appears in the LCD display window.
Ex: To set to 1:15 p.m.

- 1 Press the OPEN button.
- 2 Press the CLOCK button for 1.5 seconds or more.

3 Set the hour.

Press the + button repeatedly until you get the desired setting.

4 Press the CLOCK button.

5 Set the minute.

Press the + button repeatedly until you get the desired setting.

6 Press the CLOCK button.

Notes

- The hour display is in the 12-hour system.
- If you keep pressing the + button, the digits advance in sequence.
- The hour display does not advance even when the minute indication returns to "00" after "59".

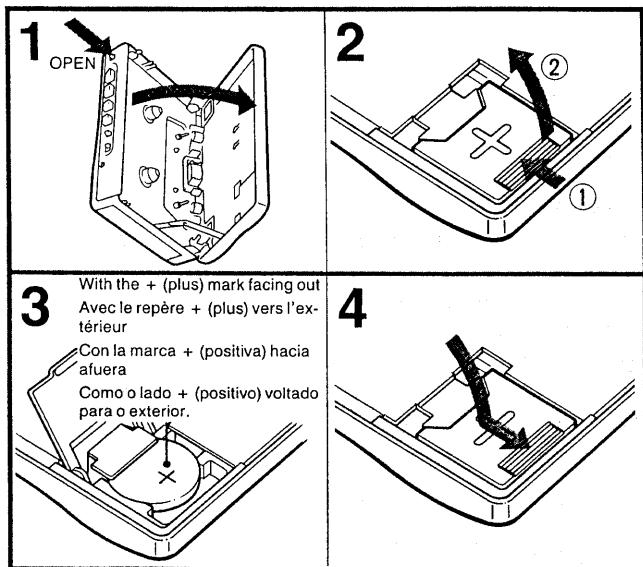
To change the hour only

Follow steps 1 - 3, then press the CLOCK button twice. (During this operation the minutes and the seconds do not advance.)

To change the minute only

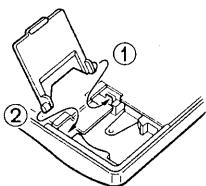
Follow steps 1 - 6 but skip step 3. (During this operation the seconds advance.)

Inserting a Lithium Battery



Note

If the lithium battery compartment lid is detached by an accidental drop, etc. attach it as illustrated.



Before operation, be sure to install a lithium battery (supplied). With the lithium battery installed, this unit powers the clock and displays the tape operation indications in the LCD display window during the tape playback.

Lithium battery life

Approximately one year and a half in normal operation.

If the lithium battery becomes weak, the letters on the display will become indistinct. In this case, replace the battery with a Sony CR2025 lithium battery. Use of another battery may cause a risk of fire or explosion. After replacing the battery, reset the clock.

Cautions

- Keep the lithium battery out of the reach of children. Should the battery be swallowed, consult a doctor immediately.
- Before use, wipe the battery with a dry cloth to assure a good contact.
- Be sure to observe the correct polarity when installing the battery.
- Do not hold the battery with metallic tweezers, otherwise a short-circuit may occur.
- Do not break up the battery or throw it into a fire because it may explode. Carefully dispose of the used batteries.

Warning

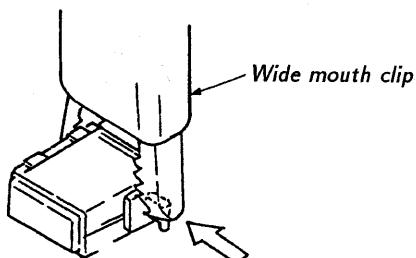
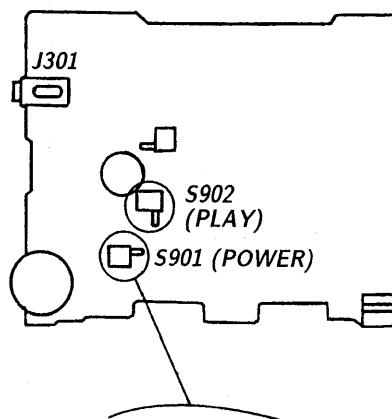
Battery may explode if mistreated. Do not recharge, disassemble or dispose of in fire.

Service Notes

How to check the operation

When audio board has been removed from mechanical deck. Depress the PLAY (►) button to turn ON the S901 (POWER) and S902 (PLAY).

AUDIO BOARD - Component side -



Flexible Circuit Board Repairing

-Keep the temperature of the soldering iron around 270°C during repairing.

-Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).

-Be careful not to apply force on the conductor when soldering or unsoldering.

Notes on Chip Component Replacement

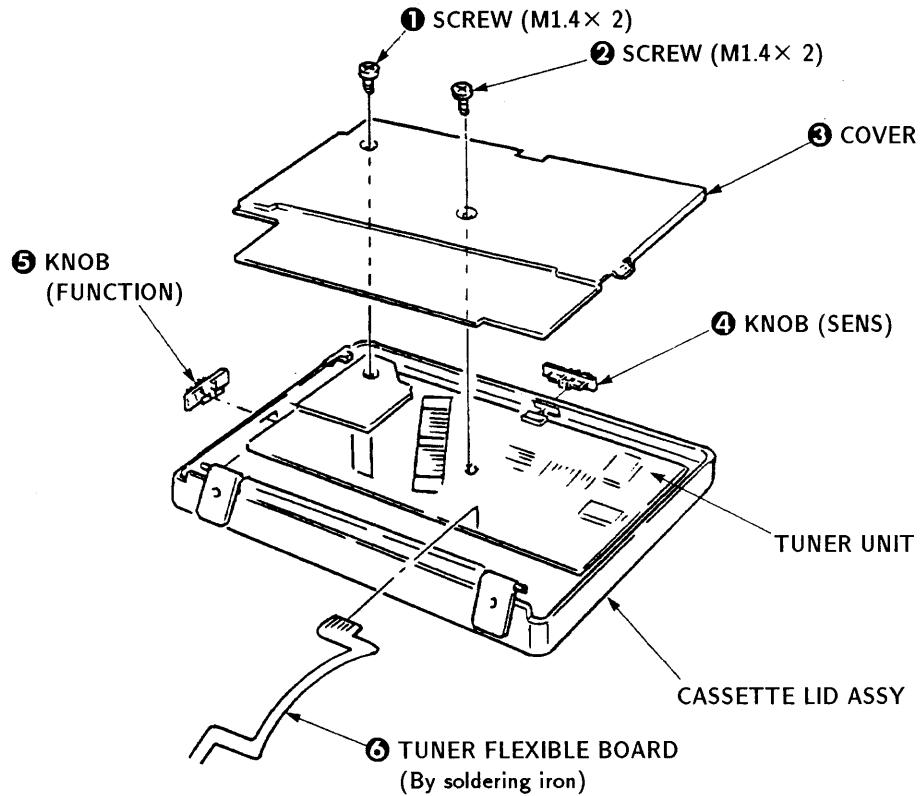
-Never reuse a disconnected chip component.

-Notice that the minus side of a tantalum capacitor may be damaged by heat.

REMOVAL

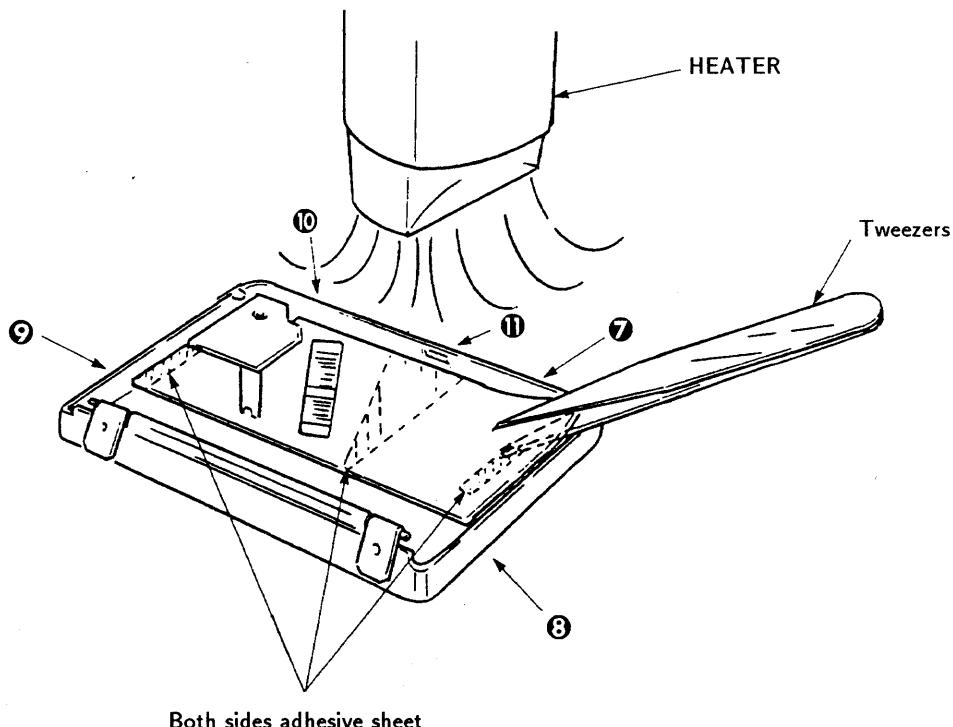
Note : Follow the disassembly procedure the numerical order given.

Tuner unit (WM-FX50)



To take off the tuner unit from cassette lid ass'y.

Warm up ⑦ to ⑪ portion by heater and move it slowly by tweezers.



LCD BLOCK INFORMATION

Clock operation

LCD will operate as a clock indication with the following conditions.

1. When the data code 0000 or 0100 feed into input port. (data code show in chart 1)
2. When the dry penlight battery (AM3/LR6) or Ni-Cd battery is not built-in the battery case.

Refer to User's instruction "Setting the clock" page 5.

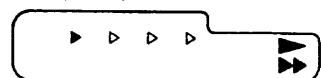
Tape running indication

LCD will operate as a tape running indication mode when it assembled the data code of chart 1.

- PLAY (FWD)



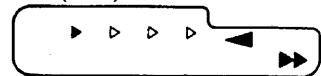
- FF (FWD)



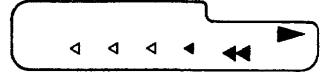
- PLAY (RVS)



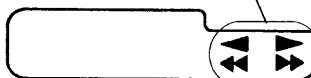
- FF (RVS)



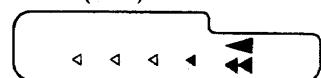
- REW (FWD)



- Error



- REW (RVS)



* Error indication mean's to notified to the customer that it is abnormal operation when pushing the MD button in same time.

* The clock will be reset and indicate AM 12 : 00 after all indicator is light.

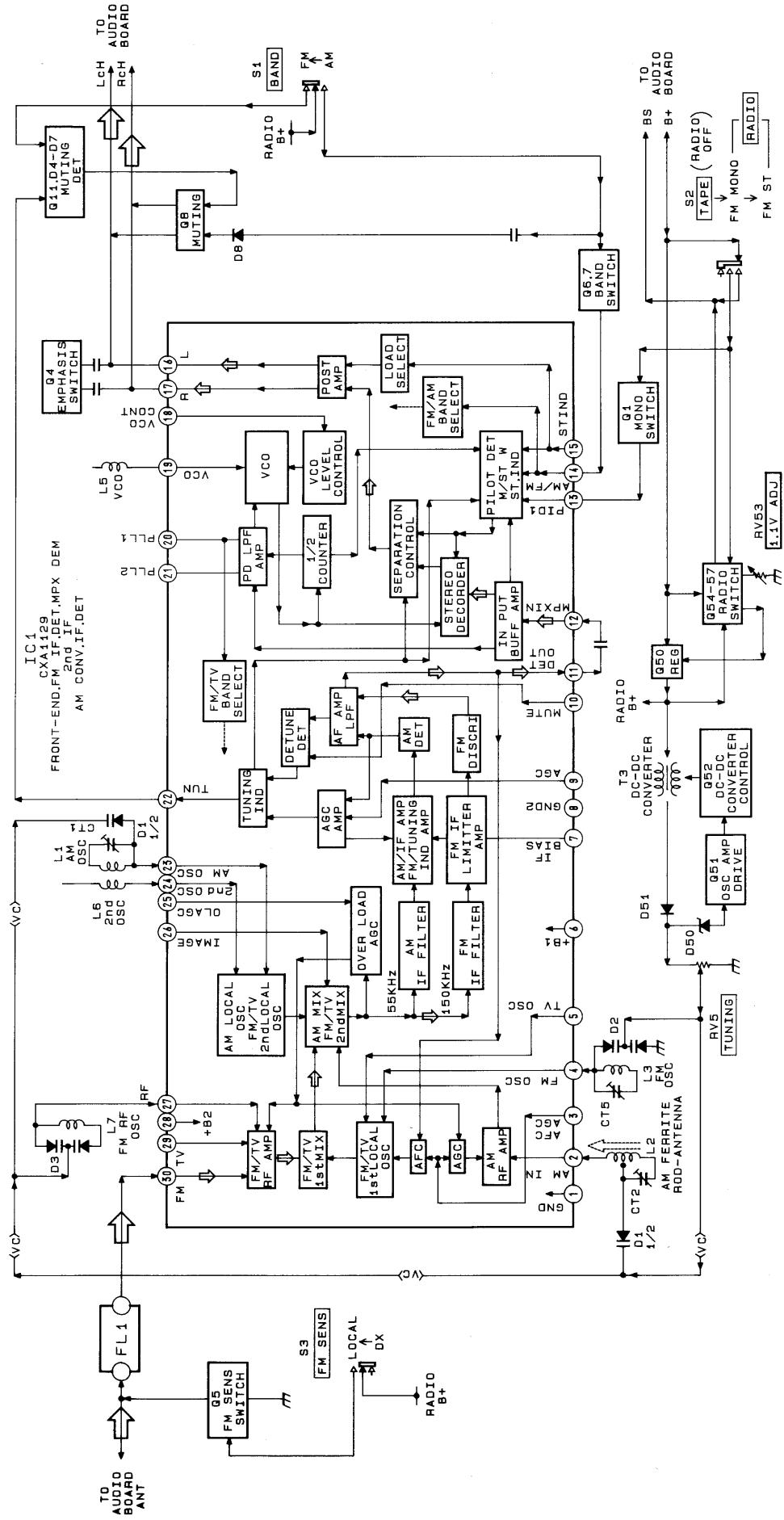
Indicator is clock mode when rethium battery take off.

Data code chart and indication mode

Chart 1

No.	PLAY	FWD/RVS	FF	REW	MODE
0	0	0	0	0	Clock
1	0	0	0	1	REW (RVS)
2	0	0	1	0	FF (RVS)
3	0	0	1	1	Error
4	0	1	0	0	Clock
5	0	1	0	1	REW (FWD)
6	0	1	1	0	FF (FWD)
7	0	1	1	1	Error
8	1	0	0	0	PLAY (RVS)
9	1	0	0	1	Error
A	1	0	1	0	Error
B	1	0	1	1	Error
C	1	1	0	0	PLAY (FWD)
D	1	1	0	1	Error
E	1	1	1	0	Error
F	1	1	1	1	Error

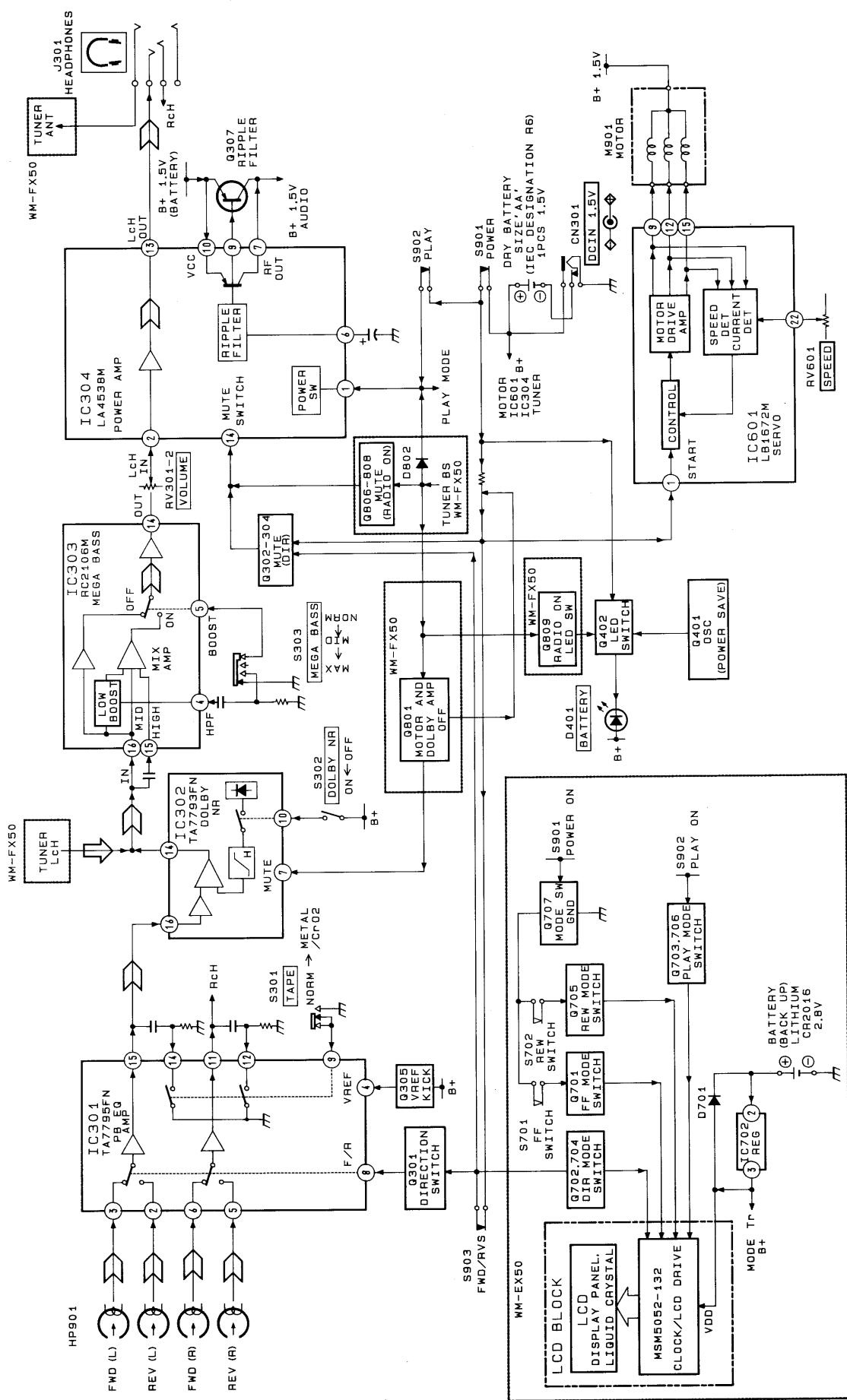
Tuner Section (WM-FX50 ONLY)



Note :

- Signal path
- : FM

Audio Section



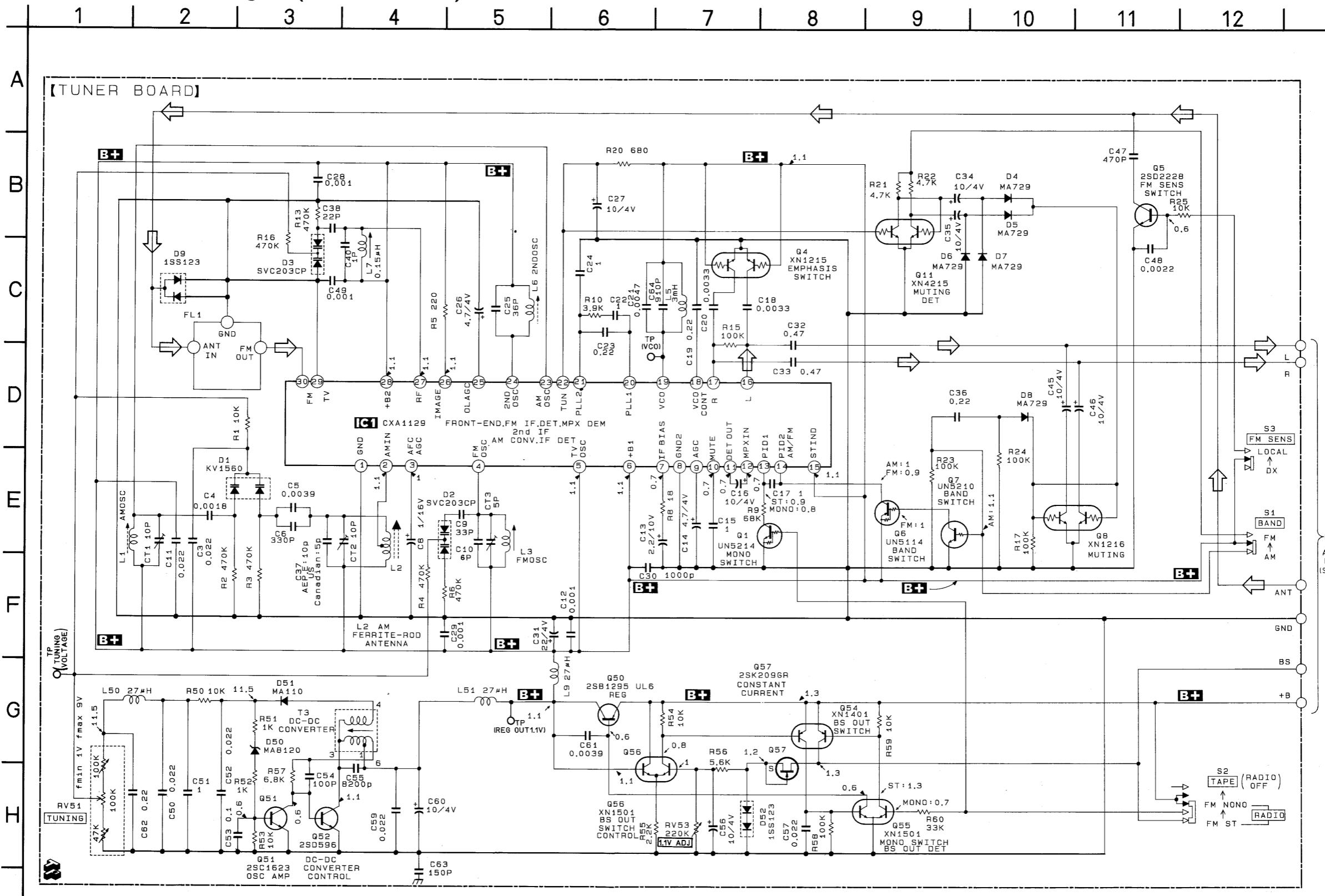
Note :

- Signal path
- ⇒ : FM
- ⤳ : PB (playback)

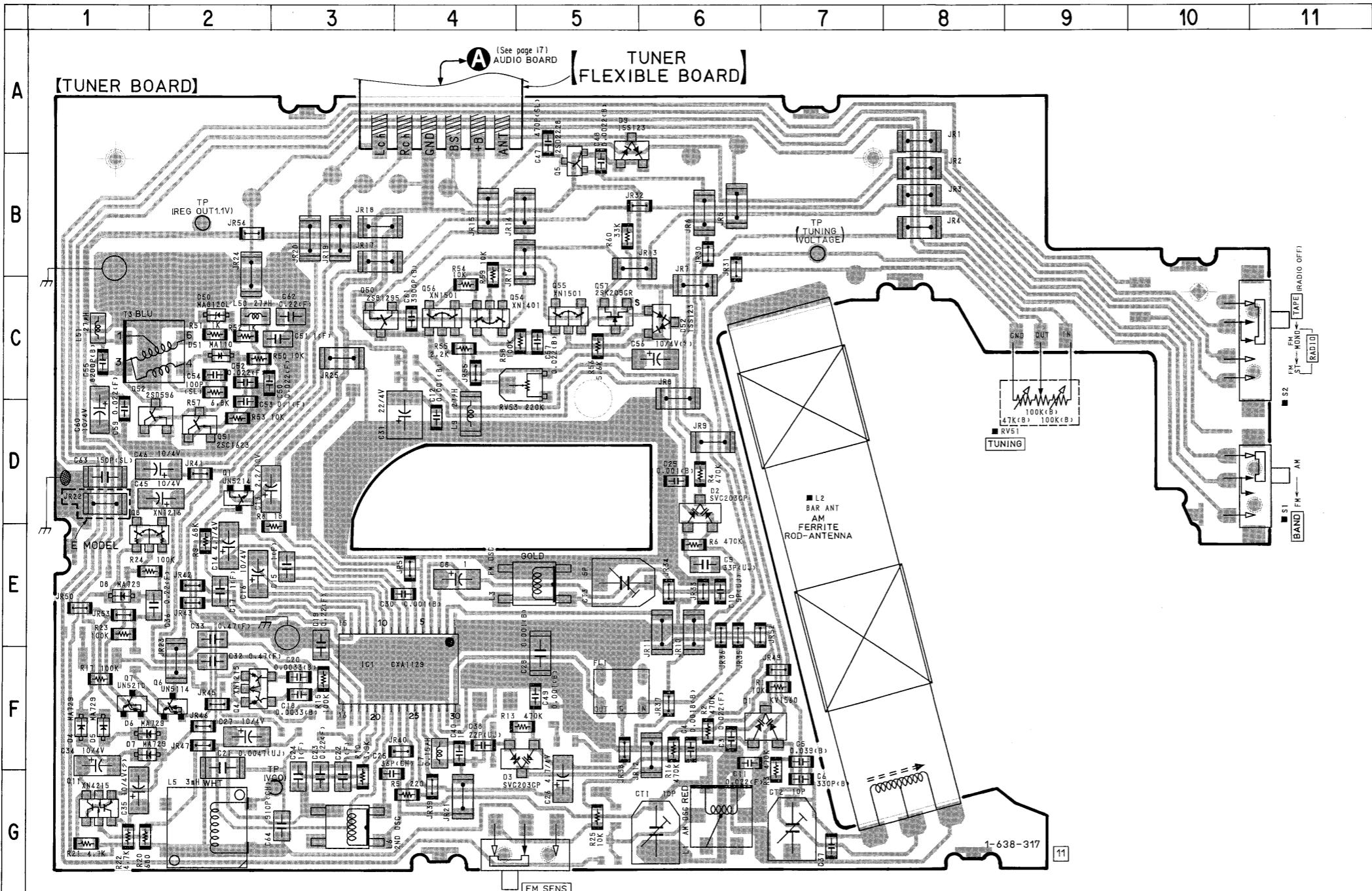
SCHEMATICS AND BOARD DIAGRAMS

Tuner Board Schematic Diagram (WM-FX50 ONLY)

• Refer to page 14 for Schematic Diagram note.



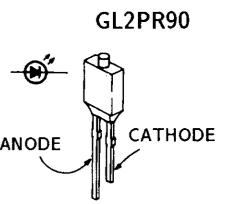
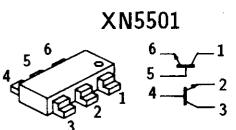
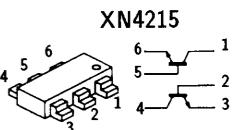
Tuner Board Printed Wiring Boards



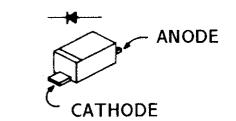
Semiconductor Location

Ref. No.	Location
D1	F-6
D2	D-6
D3	G-4
D4	F-1
D5	F-1
D6	F-1
D7	F-1
D8	E-1
D9	A-5
D50	C-2
D51	C-2
D52	C-6
IC1	F-3
Q1	D-2
Q4	F-2
Q5	B-5
Q6	F-2
Q7	F-1
Q8	D-1
Q11	G-1
Q50	C-3
Q51	D-2
Q52	D-2
Q54	C-4
Q55	C-5
Q56	C-4
Q57	C-5

Semiconductor layouts



MA8120
MA110
MA729



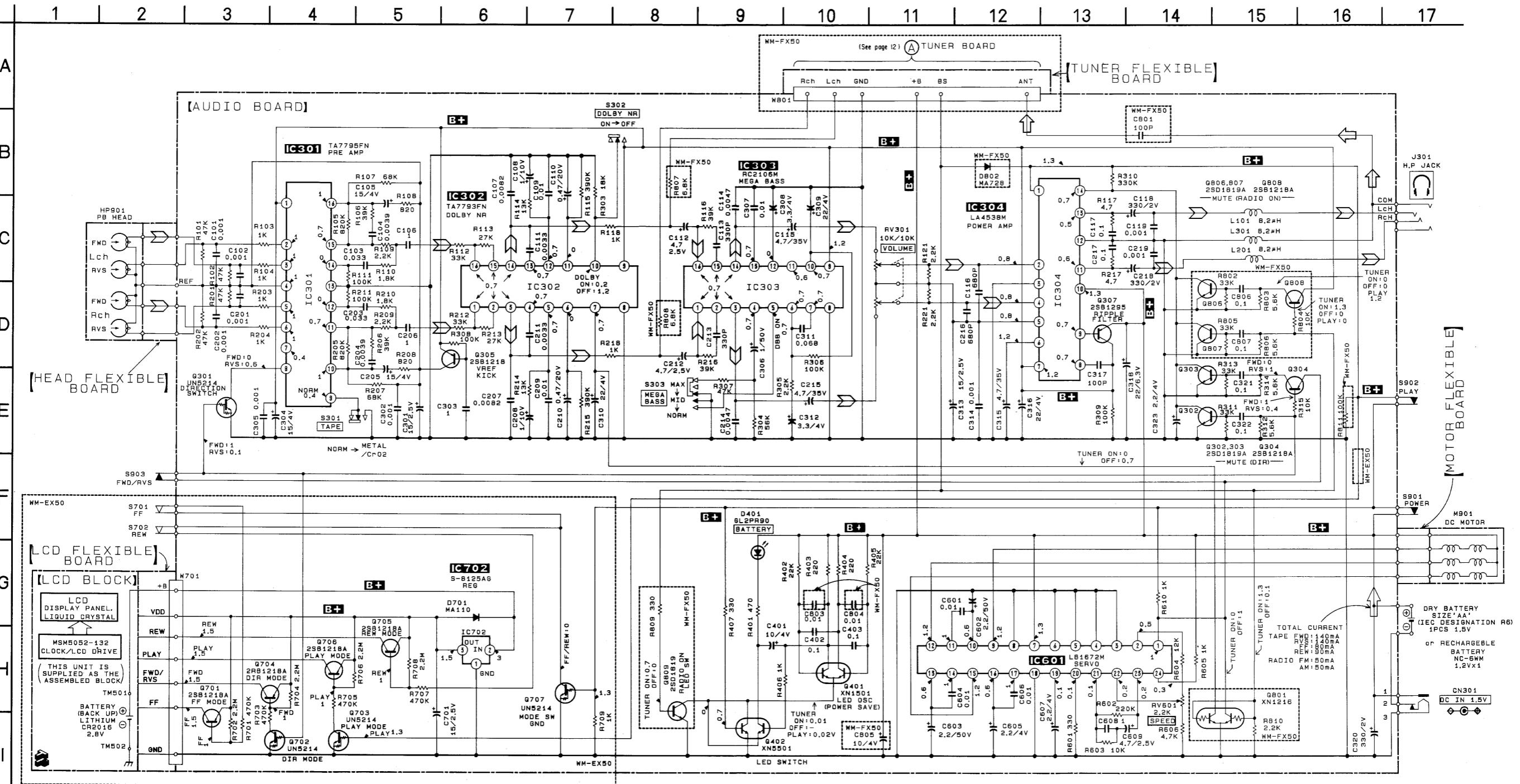
Note on Schematic Diagram :

- All capacitors are in μF unless otherwise noted. pF : μF 50WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $1/4\text{W}$ or less unless otherwise specified.
- B+** : B+ Line
- : adjustment for repair.
- Power voltage is dc 1.3V and fed with regulated dc power supply from external power voltage jack.
- Voltage and waveforms are dc with respect to ground under no-signal (detuned) conditions.
no mark : FM
- Voltages are taken with a VOM (Input impedance 10M Ω). Voltage variations may be noted due to normal production tolerances.
- Signal path.
→ : FM

Note on Printed Wiring Boards :

- : parts mounted on the conductor side.
- ◆◆◆◆** : Pattern on the side which is seen.

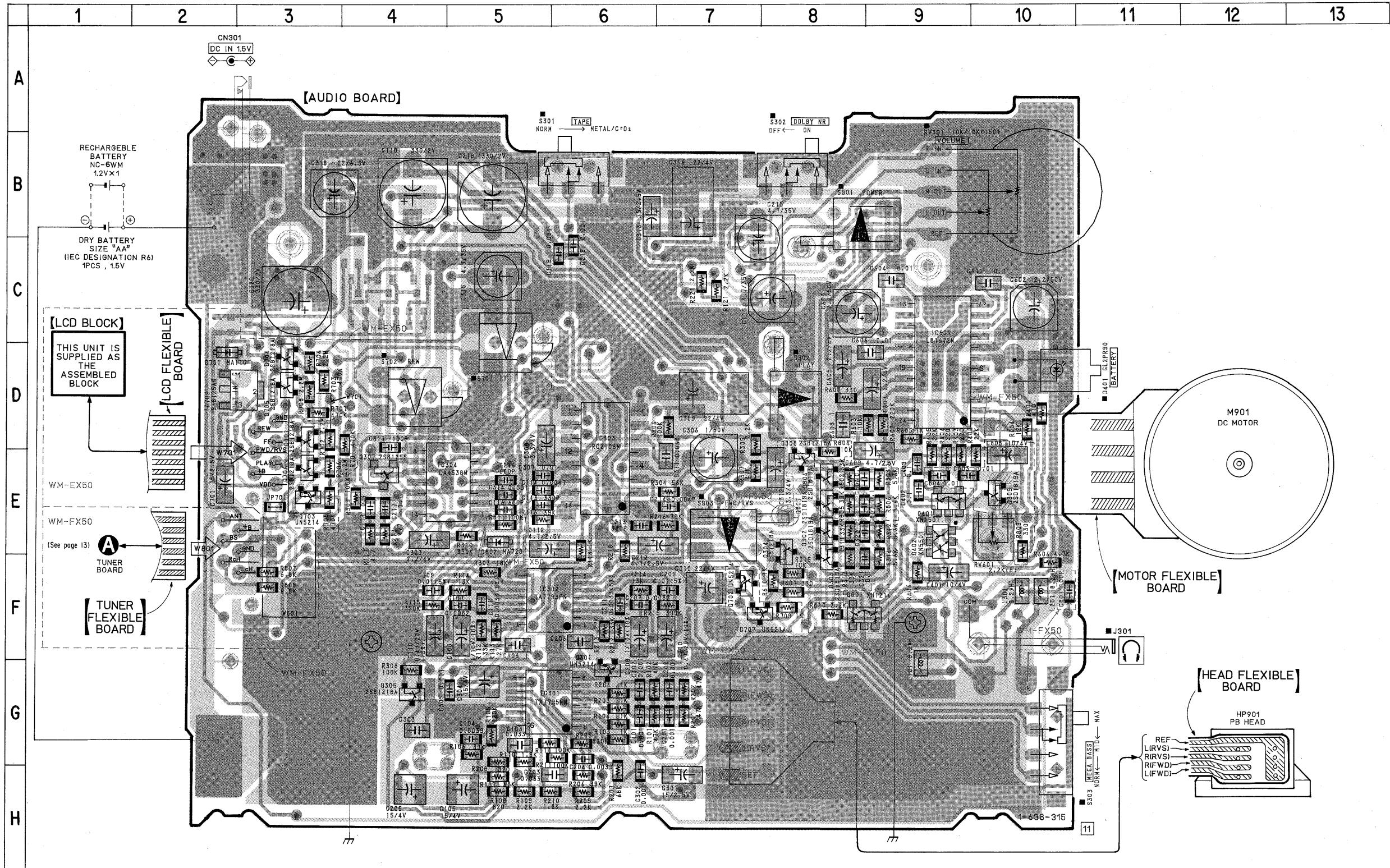
Audio Board Schematic Diagram



Note:

- All capacitors are in μ F unless otherwise noted. pF : $\mu\mu$ F 50WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $\frac{1}{4}W$ or less unless otherwise specified.
- B+** : B+ Line
- []** : adjustment for repair.
- Total current is measured with no cassette installed.
- Power voltage is dc 1.3V and fed with regulated dc power supply from external power voltage jack.
- Voltage and waveforms are dc with respect to ground under no-signal (in playback mode) conditions.
- no mark : FWD
- Voltages are taken with a VOM (Input impedance 10M Ω). Voltage variations may be noted due to normal production tolerances.
- Signal path. \Rightarrow : FM \square : PB

Audio Board Printed Wiring Boards



Semic conductor Location

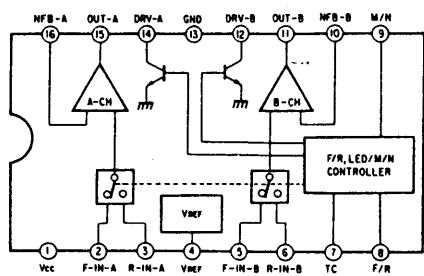
Ref. No.	Location
D401	D10
D701	D-2
D802	E-5
IC301	G-5
IC302	F-5
IC303	D-6
IC304	E-5
IC601	C-9
IC702	D-2
Q301	G-6
Q302	E-8
Q303	F-8
Q304	E-8
Q305	G-4
Q307	E-4
Q401	E-9
Q402	E-9
Q701	D-3
Q702	F-7
Q703	E-3
Q704	D-3
Q705	D-3
Q706	E-3
Q707	F-7
Q801	F-8
Q806	E-8
Q807	E-8
Q808	E-8
Q809	E-10

Note :

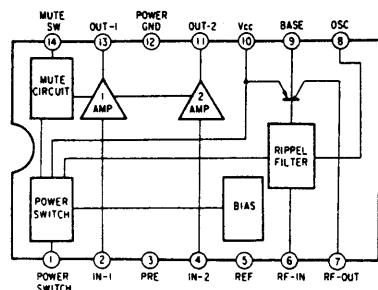
- : parts mounted on the conductor side.
- : Through hole.
- ◆ : Pattern on the side which is seen.
- ◇ : Pattern of the rear side.

IC layouts

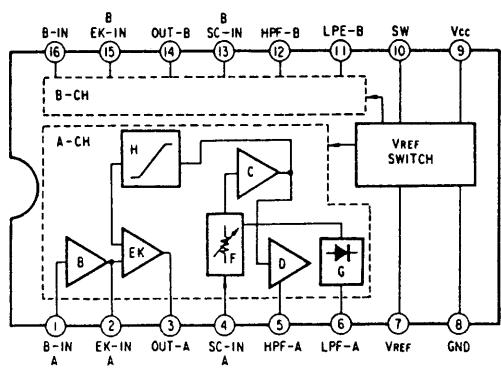
IC301 TA7795F



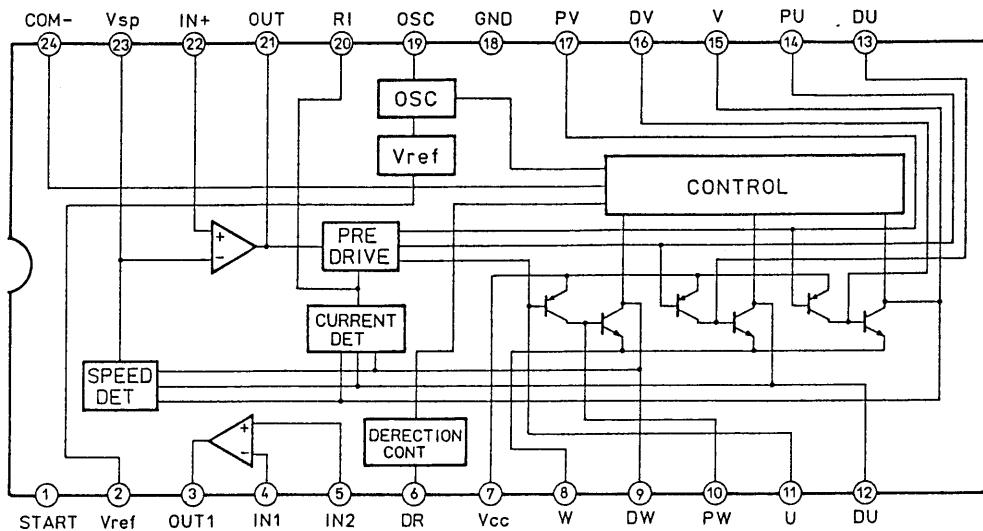
IC304 LA4538M



IC302 TA7793F



IC601 LB1672M



SPARE PARTS LIST

Exploded Views and Mechanical Parts

NOTE:

-XX, -X mean standardized parts, so they may have some differences from the original one.

The construction parts of an assembled part are indicated with a collation number in the remark column.

Color indication of Appearance Parts

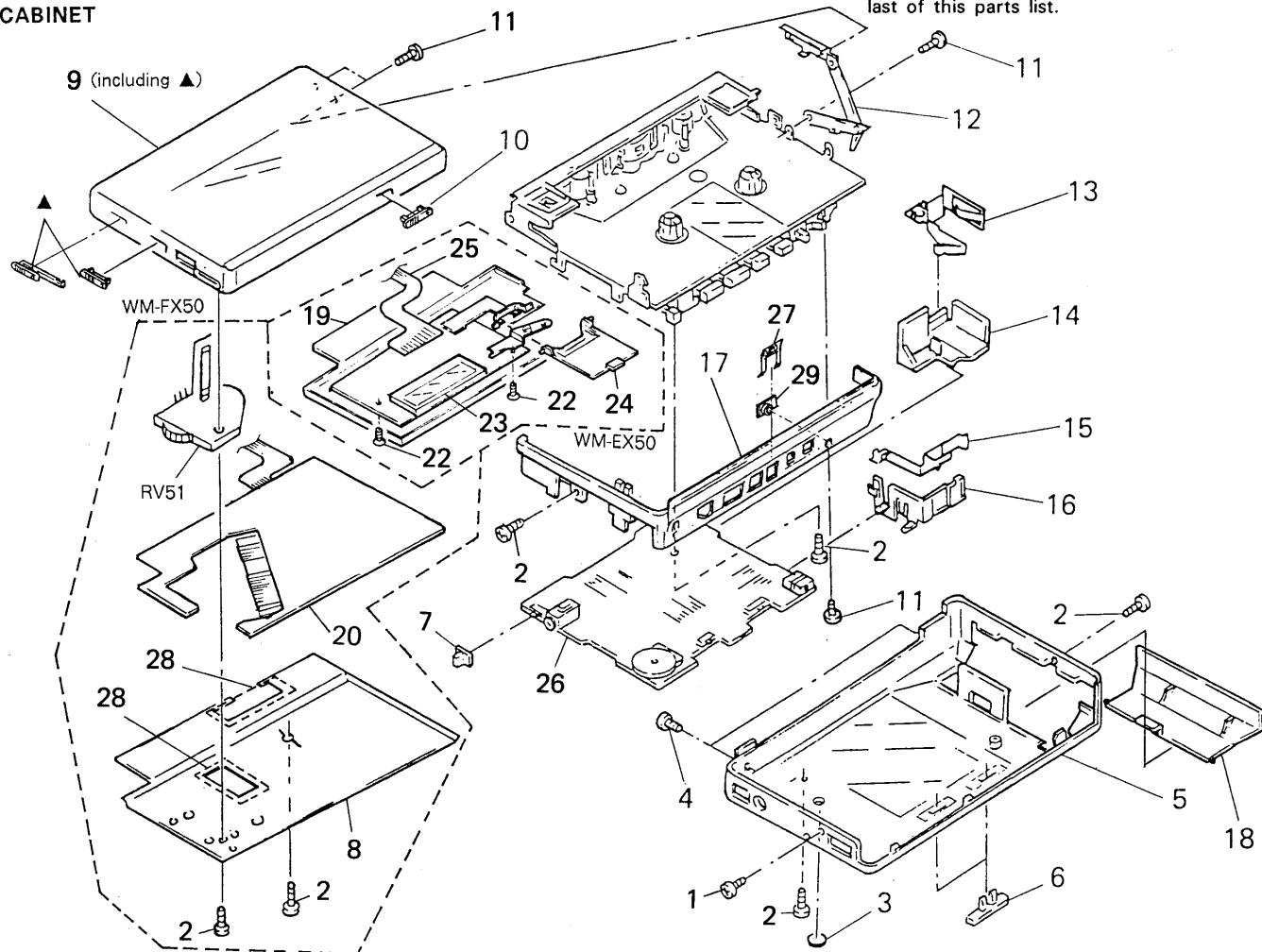
Example:
KNOB, BALANCE (WHITE)....(RED)

↑ ↑
Parts color Cabinet's color

Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items. The mechanical parts with no reference number in the exploded views are not supplied.

- Hardware(#mark) list is given in the last of this parts list.

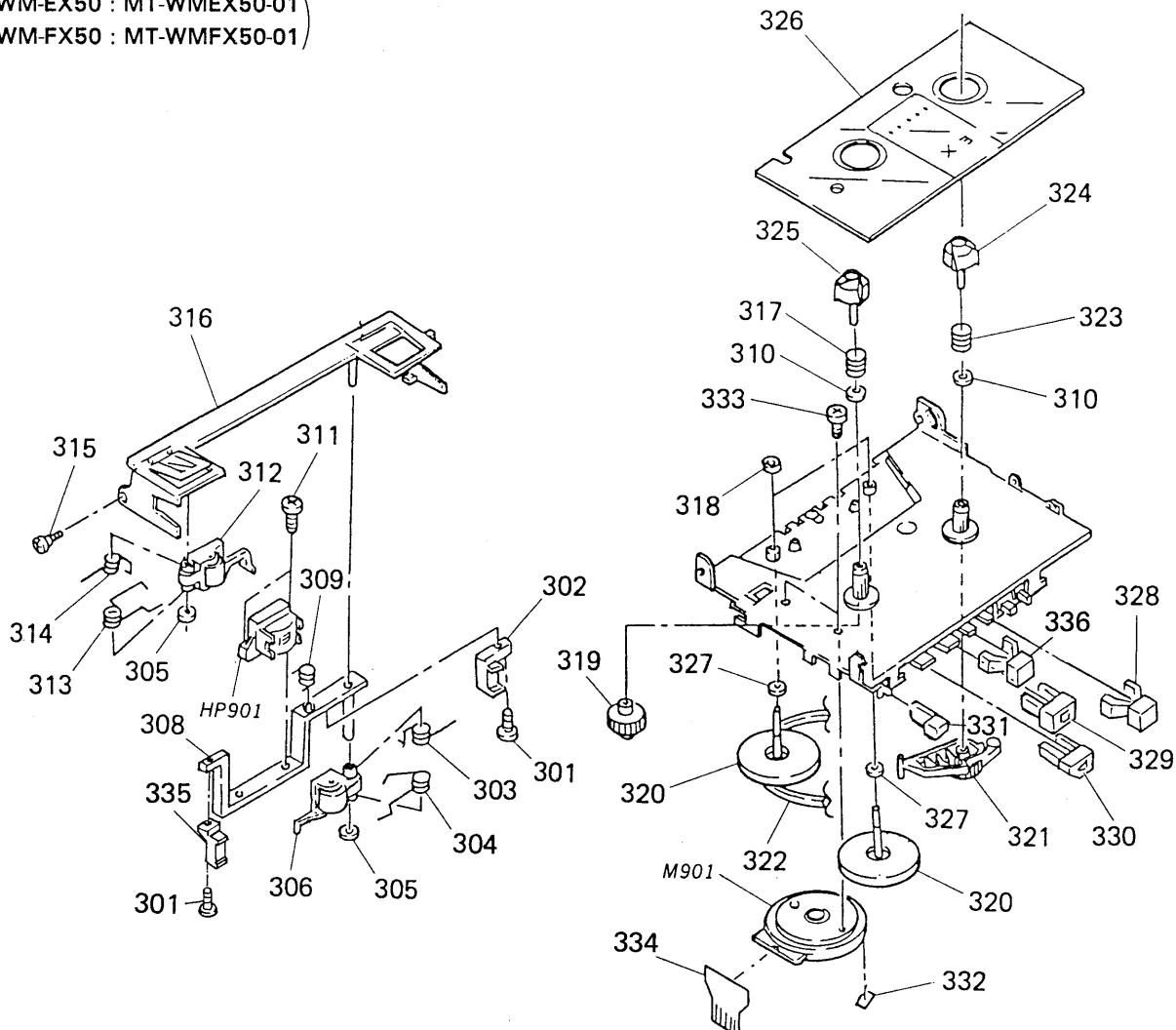
CABINET



Ref. No.	Part No.	Description	Remark
1	3-704-197-61	SCREW (M1.4X4.0), LOCKING	
2	3-704-197-11	SCREW (M1.4X2.0), LOCKING	
3	3-342-380-01	SHEET, SPEED HOLE (BLACK)	
3	3-368-118-01	SHEET, SPEED HOLE (GRAY)	
4	3-704-197-31	SCREW (M1.4X3.0), LOCKING	
5	X-3362-867-1	CABINET (REAR) ASSY (BLACK) (FX50:AEP, E)	
5	X-3362-872-1	CABINET (REAR) ASSY (BLACK) (EX50:AEP, E)	
5	X-3362-875-1	CABINET (REAR) ASSY (GRAY) (EX50)	
5	X-3362-870-1	CABINET (REAR) ASSY (GRAY) (FX50:US, Canadian, E)	
6	3-352-045-01	KNOB (TAPE)	
7	3-348-188-01	KNOB (DBB)	
8	3-367-795-01	COVER (FX50)	
9	X-3362-868-1	LID ASSY, CASSETTE (BLACK) (FX50:AEP, E)	
9	X-3362-873-1	LID ASSY, CASSETTE (BLACK) (EX50:AEP, E)	
9	X-3362-874-1	LID ASSY, CASSETTE (GRAY) (EX50)	
9	X-3362-871-1	LID ASSY, CASSETTE (GRAY) (FX50:E)	
9	X-3363-078-1	LID ASSY, CASSETTE (GRAY) (FX50:US, Canadian)	
10	3-367-791-01	KNOB (LOCAL/DX)	
11	3-704-197-01	SCREW (M1.4X1.6), LOCKING	

Ref. No.	Part No.	Description	Remark
12	X-3352-013-1	ARM ASSY, CLICK	
13	3-357-914-01	TERMINAL BOARD, MINUS	
14	3-352-050-01	HOLDER (B), TERMINAL	
15	3-352-047-01	TERMINAL BOARD, PLUS	
16	3-352-049-01	HOLDER (A), TERMINAL	
17	3-367-812-01	ORNAMENTAL, REEL	
18	3-367-803-01	LID, BATTERY CASE (GRAY)	
18	3-367-803-11	LID, BATTERY CASE (BLACK)	
19	3-367-801-01	PLATE, BLIND (EX50)	
20	A-3016-050-A	TUNER BOARD, COMPLETE (FX50:AEP, E)	
20	A-3016-055-A	TUNER BOARD, COMPLETE (FX50:US, Canadian)	
21	1-638-316-11	FLEXIBLE BOARD, TUNER (FX50)	
22	3-318-382-61	SCREW (1.7X2.5), TAPPING (EX50)	
23	1-809-282-11	DISPLAY PANEL BLOCK, LIQUID CRYSTAL (EX50)	
24	3-367-802-01	LID (LITHIUM), BATTERY CASE (EX50)	
25	1-638-314-11	PC BOARD, LCD FLEXIBLE (EX50)	
26	A-3016-049-A	AUDIO BOARD, COMPLETE (FX50)	
26	A-3016-051-A	AUDIO BOARD, COMPLETE (EX50)	
27	3-367-804-01	SPRING, CASSETTE RETAINER	
28	3-347-289-01	SHEET (COVER) (FX50)	
29	* 3-368-117-01	SPACER	

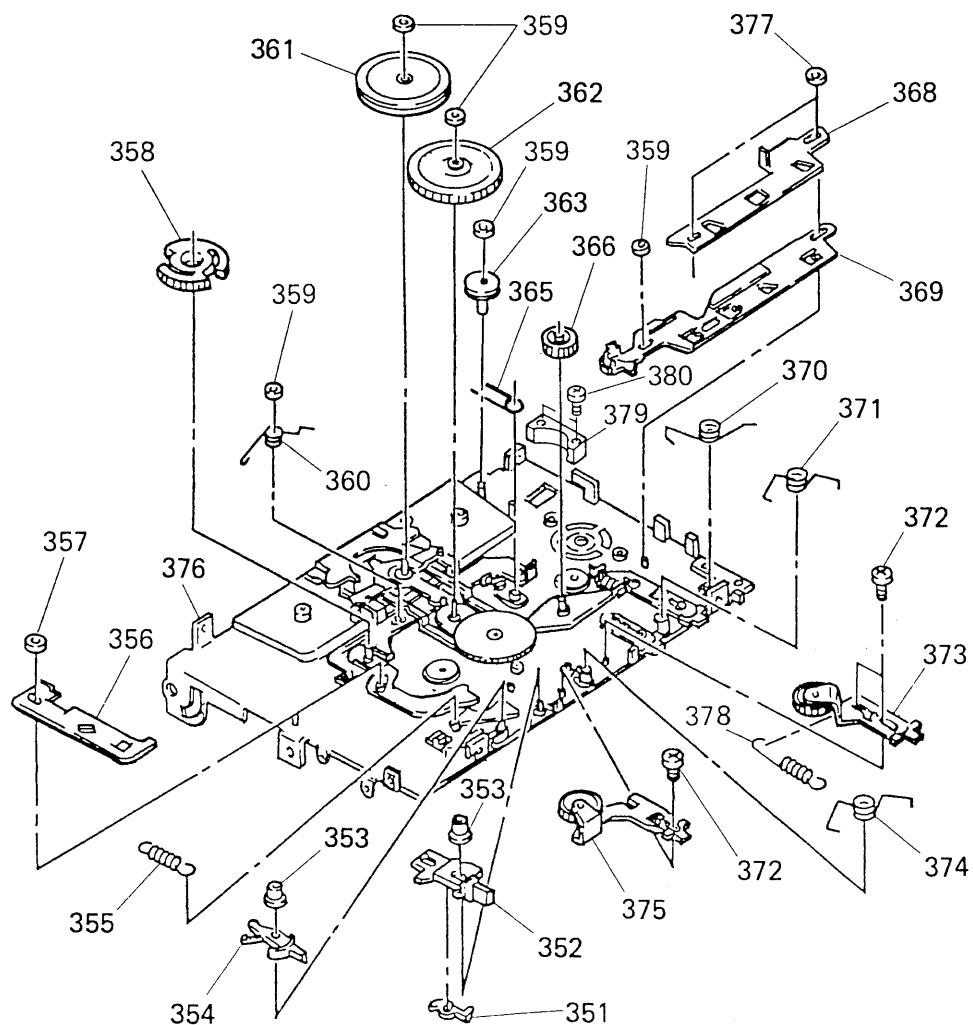
TAPE TRANSPORT (1)
 (WM-EX50 : MT-WMEX50-01)
 (WM-FX50 : MT-WMFX50-01)



Ref. No.	Part No.	Description	Remark
301	3-348-998-31	SCREW (M1.4X2.5), TAPPING, PAN	
302	3-344-693-01	GUIDE (LEFT)	
303	3-341-468-01	SPRING (R)	
304	3-354-420-01	SPRING (PINCH RK), TORSION	
305	3-341-473-01	WASHER (MP)	
306	X-3331-035-1	PINCH LEVER (R) ASSY	
308	3-345-725-01	LEVER (AZ), HEAD	
309	3-347-205-01	SPRING (HD LEVER), TORSION	
310	3-365-356-01	WASHER	
311	3-348-998-71	SCREW (M1.4X4.5), TAPPING, PAN	
312	X-3331-036-1	PINCH LEVER (N) ASSY	
313	3-354-421-01	SPRING (PINCH NK), TORSION	
314	3-341-469-01	SPRING (N)	
315	3-352-005-01	SCREW(M1.4X1.6), PRECISION STEP	
316	X-3352-009-1	HOLDER (X) ASSY (EX50)	
317	X-3362-810-1	HOLDER (S. T) ASSY (FX50)	
318	3-348-989-01	SPRING, COMPRESSION	
319	3-352-098-01	WASHER, STOPPER	
320	3-348-151-01	GEAR (TAKE-UP REEL)	
321	X-3348-110-1	LEVER ASSY, PICK UP	
322	3-349-814-01	BELT	
323	3-354-494-01	SPRING (S REEL), COMPRESSION	
324	3-348-149-01	REEL, SUPPLY	
325	3-348-150-01	REEL, TAKE-UP	
326	3-352-010-01	COVER (X), MD	
326	3-354-467-01	COVER, MD	
327	3-354-407-01	WASHER	
328	3-367-362-01	BUTTON (REW)	
329	3-367-363-01	BUTTON (STOP)	
330	3-367-361-01	BUTTON (FWD)	
331	3-367-359-01	BUTTON (OPEN)	
333	3-354-448-01	SCREW (TOOTH)	
334	1-638-313-11	PC BOARD, MOTOR FLEXIBLE	
335	3-344-694-01	GUIDE (RIGHT)	
336	3-367-360-01	BUTTON (FF)	
HP901	1-543-812-11	HEAD, MAGNETIC (PLAYBACK)	
M901	1-541-660-11	MOTOR	

Ref. No.	Part No.	Description	Remark
321	X-3348-110-1	LEVER ASSY, PICK UP	
322	3-349-814-01	BELT	
323	3-354-494-01	SPRING (S REEL), COMPRESSION	
324	3-348-149-01	REEL, SUPPLY	
325	3-348-150-01	REEL, TAKE-UP	
326	3-352-010-01	COVER (X), MD	
326	3-354-467-01	COVER, MD	
327	3-354-407-01	WASHER	
328	3-367-362-01	BUTTON (REW)	
329	3-367-363-01	BUTTON (STOP)	
330	3-367-361-01	BUTTON (FWD)	
331	3-367-359-01	BUTTON (OPEN)	
333	3-354-448-01	SCREW (TOOTH)	
334	1-638-313-11	PC BOARD, MOTOR FLEXIBLE	
335	3-344-694-01	GUIDE (RIGHT)	
336	3-367-360-01	BUTTON (FF)	
HP901	1-543-812-11	HEAD, MAGNETIC (PLAYBACK)	
M901	1-541-660-11	MOTOR	

TAPE TRANSPORT (2)



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
351	3-348-101-01	RATCHET		368	3-352-028-01	LEVER (X), SW	
352	3-348-156-01	LEVER, DIR (MADE IN JAPAN)		369	X-3348-102-1	LEVER ASSY, LOCK (MADE IN JAPAN)	
352	3-364-971-01	LEVER, DIR (MADE IN CHINISE)		369	X-3362-240-1	LEVER ASSY, LOCK (MADE IN CHINISE)	
353	3-348-102-01	BUSHING		370	3-348-162-01	SPRING (LOCK), TORSION	
354	3-348-105-01	LEVER, MODE SELECTION		371	3-348-103-01	SPRING (PLAY), TORSION	
355	3-348-163-01	SPRING, TENSION		372	3-348-160-01	SCREW (M1.4X1.3), PRECISION PAN	
356	3-352-002-02	LEVER (X), TRIGGER		373	X-3362-812-1	LEVER (X) ASSY, FF	
357	3-348-953-11	WASHER		374	3-348-168-01	SPRING (FR), TORSION (MADE IN JAPAN)	
358	3-352-032-01	GEAR (X), CAM		374	3-395-577-01	SPRING (FR), TORSION (MADE IN CHINISE)	
359	3-348-996-01	WASHER		375	X-3362-811-1	LEVER (X) ASSY, REW	
360	3-348-172-03	SPRING (S.OFF), TORSION		376	X-3363-113-1	CHASSIS (X) COMP ASSY	
361	3-352-007-01	PULLEY (MIDWAY, X)		377	3-357-927-01	WASHER	
362	X-3352-027-3	CLUTCH (X) ASSY		378	3-352-026-01	SPRING, TENSION	
363	3-354-470-01	PULLEY (REVERSE X.T)		379	3-357-918-01	GUIDE (BELT)	
365	3-348-159-01	SPRING (NR), TORSION		380	3-704-252-41	SCREW (M1.4X6)	
366	3-352-021-01	GEAR (N, X)					

Electrical Parts

AUDIO

NOTE:

Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.

- -XX, -X mean standardized parts, so they may have some difference from the original one.

- RESISTORS

All resistors are in ohms

METAL : Metal-film resistor

METAL OXIDE : Metal Oxide-film resistor

F : nonflammable

Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

- SEMICONDUCTORS

In each case, u: μ , for example:

uA....: μ A..., uPA....: μ PA....

uPB....: μ PB..., uPC....: μ PC....

uPD....: μ PD....

- CAPACITORS

uF: μ F

- COILS

uH: μ H

Ref. No.	Part No.	Description	Remark			Ref. No.	Part No.	Description	Remark		
			-----	-----	-----	C206	1-164-346-11	CERAMIC CHIP	1uF	16V	
		A-3016-049-A AUDIO BOARD, COMPLETE (FX50)				C207	1-164-174-11	CERAMIC CHIP	0.0082uF	10%	25V
		A-3016-051-A AUDIO BOARD, COMPLETE (EX50)				C208	1-135-208-11	TANTAL. CHIP	1uF	10%	10V
		*****				C209	1-162-970-11	CERAMIC CHIP	0.01uF	10%	25V
		3-352-047-01 TERMINAL BOARD, PLUS				C210	1-135-192-21	TANTAL. CHIP	0.47uF	10%	20V
		3-352-049-01 HOLDER (A), TERMINAL				C211	1-162-967-11	CERAMIC CHIP	0.0033uF	10%	50V
		3-352-050-01 HOLDER (B), TERMINAL				C212	1-135-218-11	TANTAL. CHIP	4.7uF	20%	2.5V
		3-357-914-01 TERMINAL BOARD, MINUS				C213	1-162-961-11	CERAMIC CHIP	330PF	10%	50V
		< CAPACITOR >				C214	1-162-968-11	CERAMIC CHIP	0.0047uF	10%	50V
C101	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V	C215	1-126-603-11	ELECT CHIP	4.7uF	20%	35V
C102	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V	C216	1-162-963-11	CERAMIC CHIP	680PF	10%	50V
C103	1-163-989-11	CERAMIC CHIP	0.033uF	10%	25V	C217	1-164-156-11	CERAMIC CHIP	0.1uF		25V
C104	1-164-173-11	CERAMIC CHIP	0.0039uF	10%	50V	C218	1-126-608-11	ELECT	330uF	20%	2V
C105	1-135-158-21	TANTALUM CHIP	15uF	20%	4V	C219	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V
C106	1-164-346-11	CERAMIC CHIP	1uF		16V	C301	1-135-219-11	TANTAL. CHIP	15uF	20%	2.5V
C107	1-164-174-11	CERAMIC CHIP	0.0082uF	10%	25V	C302	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V
C108	1-135-208-11	TANTAL. CHIP	1uF	10%	10V	C303	1-164-346-11	CERAMIC CHIP	1uF		16V
C109	1-162-970-11	CERAMIC CHIP	0.01uF	10%	25V	C304	1-135-158-21	TANTALUM CHIP	15uF	20%	4V
C110	1-135-192-21	TANTAL. CHIP	0.47uF	10%	20V	C305	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V
C111	1-162-967-11	CERAMIC CHIP	0.0033uF	10%	50V	C306	1-126-193-11	ELECT	1uF	20%	50V
C112	1-135-218-11	TANTAL. CHIP	4.7uF	20%	2.5V	C307	1-162-970-11	CERAMIC CHIP	0.01uF	10%	25V
C113	1-162-961-11	CERAMIC CHIP	330PF	10%	50V	C308	1-135-221-11	TANTAL. CHIP	3.3uF	20%	4V
C114	1-162-968-11	CERAMIC CHIP	0.0047uF	10%	50V	C309	1-126-590-11	ELECT CHIP	22uF	20%	4V
C115	1-126-603-11	ELECT CHIP	4.7uF	20%	35V	C310	1-135-202-21	TANTAL. CHIP	22uF	20%	4V
C116	1-162-963-11	CERAMIC CHIP	680PF	10%	50V	C311	1-163-833-00	CERAMIC CHIP	0.068uF		25V
C117	1-164-156-11	CERAMIC CHIP	0.1uF		25V	C312	1-135-221-11	TANTAL. CHIP	3.3uF	20%	4V
C118	1-126-608-11	ELECT	330uF	20%	2V	C313	1-135-219-11	TANTAL. CHIP	15uF	20%	2.5V
C119	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V	C314	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V
C201	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V	C315	1-126-603-11	ELECT CHIP	4.7uF	20%	35V
C202	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V	C316	1-126-590-11	ELECT CHIP	22uF	20%	4V
C203	1-163-989-11	CERAMIC CHIP	0.033uF	10%	25V	C317	1-162-953-11	CERAMIC CHIP	100PF	5%	50V
C204	1-164-173-11	CERAMIC CHIP	0.0039uF	10%	50V	C318	1-126-605-11	ELECT	22uF	20%	6.3V
C205	1-135-158-21	TANTALUM CHIP	15uF	20%	4V	C320	1-126-608-11	ELECT	330uF	20%	2V
						C321	1-164-156-11	CERAMIC CHIP	0.1uF		25V

AUDIO

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
C322	1-164-156-11	CERAMIC CHIP	0.1uF 25V	L101	1-412-005-11	INDUCTOR CHIP	8.2uH
C323	1-135-187-21	TANTAL. CHIP	2.2uF 20% 4V	L201	1-412-005-11	INDUCTOR CHIP	8.2uH
C401	1-135-201-11	TANTALUM CHIP	10uF 20% 4V	L301	1-412-005-11	INDUCTOR CHIP	8.2uH
C402	1-164-156-11	CERAMIC CHIP	0.1uF 25V	< COIL >			
C403	1-164-156-11	CERAMIC CHIP	0.1uF 25V	< TRANSISTOR >			
C601	1-164-232-11	CERAMIC CHIP	0.01uF 50V	Q301	8-729-421-26	TRANSISTOR	UN5216QRS
C602	1-126-601-11	ELECT	2.2uF 20% 50V	Q302	8-729-402-32	TRANSISTOR	2SD1819A-R
C603	1-126-601-11	ELECT	2.2uF 20% 50V	Q303	8-729-402-32	TRANSISTOR	2SD1819A-R
C604	1-164-232-11	CERAMIC CHIP	0.01uF 50V	Q304	8-729-402-55	TRANSISTOR	2SB1218A-R
C605	1-135-187-21	TANTAL. CHIP	2.2uF 20% 4V	Q305	8-729-402-55	TRANSISTOR	2SB1218A-R
C606	1-164-232-11	CERAMIC CHIP	0.01uF 50V	Q307	8-729-807-87	TRANSISTOR	2SB1295-UL6
C607	1-135-187-21	TANTAL. CHIP	2.2uF 20% 4V	Q401	8-729-421-23	TRANSISTOR	XN1216
C608	1-164-346-11	CERAMIC CHIP	1uF 16V	Q402	8-729-402-75	TRANSISTOR	XN5501
C609	1-135-218-11	TANTAL. CHIP	4.7uF 20% 2.5V	Q701	8-729-402-55	TRANSISTOR	2SB1218A-R (EX50)
C701	1-135-219-11	TANTAL. CHIP	15uF 20% 2.5V (FX50)	Q702	8-729-421-26	TRANSISTOR	UN5216QRS (EX50)
C801	1-162-953-11	CERAMIC CHIP	100PF 5% 50V (FX50)	Q703	8-729-421-26	TRANSISTOR	UN5216QRS (EX50)
C803	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V (FX50)	Q704	8-729-402-55	TRANSISTOR	2SB1218A-R (EX50)
C804	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V (FX50)	Q705	8-729-402-55	TRANSISTOR	2SB1218A-R (EX50)
C805	1-135-201-11	TANTALUM CHIP	10uF 20% 4V (FX50)	Q706	8-729-402-55	TRANSISTOR	2SB1218A-R (EX50)
C806	1-164-156-11	CERAMIC CHIP	0.1uF 25V (FX50)	Q707	8-729-421-26	TRANSISTOR	UN5216QRS (EX50)
C807	1-164-156-11	CERAMIC CHIP	0.1uF 25V (FX50)	< CONNECTOR >			
CN301 1-580-919-11 JACK, DC (POLARITY UNIFIED TYPE) (DC IN 1.5V)				Q801	8-729-421-23	TRANSISTOR	XN1216 (FX50)
< DIODE >				Q806	8-729-402-32	TRANSISTOR	2SD1819A-R (FX50)
D401 8-719-976-16 DIODE GL2PR90 (BATTERY)				Q807	8-729-402-32	TRANSISTOR	2SD1819A-R (FX50)
D701	8-719-404-46	DIODE	MA110 (EX50)	Q808	8-729-402-55	TRANSISTOR	2SB1218A-R (FX50)
D802	8-719-421-27	DIODE	MA728 (FX50)	Q809	8-729-402-32	TRANSISTOR	2SD1819A-R (FX50)
< IC >				< RESISTOR >			
IC301	8-759-230-91	IC	TA7795FN	R101	1-216-841-11	METAL CHIP	47K 5% 1/16W
IC302	8-759-230-88	IC	TA7793FN	R102	1-216-841-11	METAL CHIP	47K 5% 1/16W
IC303	8-759-512-77	IC	RC2106M	R103	1-216-821-11	METAL CHIP	1K 5% 1/16W
IC304	8-759-805-02	IC	LA4538M	R104	1-216-821-11	METAL CHIP	1K 5% 1/16W
IC601	8-759-821-20	IC	LB1672M	R105	1-216-856-11	METAL CHIP	820K 5% 1/16W
IC702	8-759-515-82	IC	S-8125AG-RK-S (EX50)	R106	1-216-840-11	METAL CHIP	39K 5% 1/16W
< JACK >				R107	1-216-843-11	METAL CHIP	68K 5% 1/16W
J301	1-568-467-11	JACK (PHONES)		R108	1-216-820-11	METAL CHIP	820 5% 1/16W
< RESISTOR >				R109	1-216-825-11	METAL CHIP	2.2K 5% 1/16W
JR701	1-216-864-11	METAL GLAZE	0 5% 1/16W (EX50)	R110	1-216-824-11	METAL CHIP	1.8K 5% 1/16W
R111 1-216-845-11 METAL CHIP 100K 5% 1/16W				R112	1-216-839-11	METAL CHIP	33K 5% 1/16W
R113 1-216-838-11 METAL CHIP 27K 5% 1/16W				R114	1-216-994-11	METAL GLAZE	13K 5% 1/16W
R115 1-216-852-11 METAL CHIP 390K 5% 1/16W				R116	1-216-840-11	METAL CHIP	39K 5% 1/16W
R117 1-216-793-11 METAL GLAZE 4.7 5% 1/16W				R118	1-216-821-11	METAL CHIP	1K 5% 1/16W
R119 1-216-825-11 METAL CHIP 2.2K 5% 1/16W				R121	1-216-841-11	METAL CHIP	47K 5% 1/16W
R201 1-216-841-11 METAL CHIP 47K 5% 1/16W				R202	1-216-841-11	METAL CHIP	47K 5% 1/16W

AUDIO

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
R203	1-216-821-11	METAL CHIP	1K 5% 1/16W	R706	1-216-861-11	METAL GLAZE	2. 2M 5% 1/16W (EX50)
R204	1-216-821-11	METAL CHIP	1K 5% 1/16W	R707	1-216-853-11	METAL GLAZE	470K 5% 1/16W (EX50)
R205	1-216-856-11	METAL CHIP	820K 5% 1/16W	R708	1-216-861-11	METAL GLAZE	2. 2M 5% 1/16W (EX50)
R206	1-216-840-11	METAL CHIP	39K 5% 1/16W	R709	1-216-821-11	METAL GLAZE	1K 5% 1/16W (EX50)
R207	1-216-843-11	METAL CHIP	68K 5% 1/16W	R802	1-216-839-11	METAL CHIP	33K 5% 1/16W (FX50)
R208	1-216-820-11	METAL CHIP	820 5% 1/16W	R803	1-216-830-11	METAL CHIP	5. 6K 5% 1/16W (FX50)
R209	1-216-825-11	METAL CHIP	2. 2K 5% 1/16W	R804	1-216-833-11	METAL CHIP	10K 5% 1/16W (FX50)
R210	1-216-824-11	METAL CHIP	1. 8K 5% 1/16W	R805	1-216-839-11	METAL CHIP	33K 5% 1/16W (FX50)
R211	1-216-845-11	METAL CHIP	100K 5% 1/16W	R806	1-216-830-11	METAL CHIP	5. 6K 5% 1/16W (FX50)
R212	1-216-839-11	METAL CHIP	33K 5% 1/16W	R807	1-216-831-11	METAL CHIP	6. 8K 5% 1/16W (FX50)
R213	1-216-838-11	METAL CHIP	27K 5% 1/16W	R808	1-216-831-11	METAL CHIP	6. 8K 5% 1/16W (FX50)
R214	1-216-994-11	METAL GLAZE	13K 5% 1/16W	R809	1-216-815-11	METAL CHIP	330 5% 1/16W (FX50)
R215	1-216-852-11	METAL CHIP	390K 5% 1/16W	R810	1-216-825-11	METAL CHIP	2. 2K 5% 1/16W (FX50)
R216	1-216-840-11	METAL CHIP	39K 5% 1/16W	R811	1-216-845-11	METAL CHIP	100K 5% 1/16W (FX50)
R217	1-216-793-11	METAL GLAZE	4. 7 5% 1/16W				< VARIABLE RESISTOR >
R218	1-216-821-11	METAL CHIP	1K 5% 1/16W	RV301	1-241-526-11	RES, VAR, CARBON 10K/10K (VOLUME)	
R221	1-216-825-11	METAL CHIP	2. 2K 5% 1/16W	RV601	1-237-002-11	RES, ADJ. METAL GLAZE 2.2K (SPEED)	
R303	1-216-836-11	METAL CHIP	18K 5% 1/16W				< SWITCH >
R304	1-216-842-11	METAL CHIP	56K 5% 1/16W	S301	1-571-275-11	SWITCH, SLIDE (TAPE)	
R305	1-216-825-11	METAL CHIP	2. 2K 5% 1/16W	S302	1-571-275-31	SWITCH, SLIDE (DOLBY NR)	
R306	1-216-845-11	METAL CHIP	100K 5% 1/16W	S303	1-571-506-11	SWITCH, SLIDE (MEGA BASS)	
R307	1-216-841-11	METAL CHIP	47K 5% 1/16W	S701	1-572-288-11	SWITCH, PUSH (FF) (EX50)	
R308	1-216-845-11	METAL CHIP	100K 5% 1/16W	S702	1-572-288-11	SWITCH, PUSH (REW) (EX50)	
R309	1-216-845-11	METAL CHIP	100K 5% 1/16W				< SOCKET >
R310	1-216-851-11	METAL CHIP	330K 5% 1/16W	S901	1-571-585-11	SWITCH, PUSH (1 KEY) (POWER)	
R311	1-216-839-11	METAL CHIP	33K 5% 1/16W	S902	1-571-585-11	SWITCH, PUSH (1 KEY) (PLAY)	
R312	1-216-830-11	METAL CHIP	5. 6K 5% 1/16W	S903	1-571-585-11	SWITCH, PUSH (1 KEY) (FWD/RVS)	
R313	1-216-839-11	METAL CHIP	33K 5% 1/16W				
R314	1-216-830-11	METAL CHIP	5. 6K 5% 1/16W				
R315	1-216-833-11	METAL CHIP	10K 5% 1/16W	W701	1-580-482-11	SOCKET, CONNECTOR 7P (EX50)	
R401	1-216-817-11	METAL CHIP	470 5% 1/16W	W801	1-568-253-21	HOUSING, CONNECTOR 7P (FX50)	
R402	1-216-837-11	METAL CHIP	22K 5% 1/16W				*****
R403	1-216-813-11	METAL CHIP	220 5% 1/16W				
R404	1-216-813-11	METAL CHIP	220 5% 1/16W				
R405	1-216-837-11	METAL CHIP	22K 5% 1/16W				
R406	1-216-821-11	METAL CHIP	1K 5% 1/16W				
R407	1-216-815-11	METAL CHIP	330 5% 1/16W				
R601	1-216-815-11	METAL CHIP	330 5% 1/16W				
R602	1-216-849-11	METAL CHIP	220K 5% 1/16W				
R603	1-216-833-11	METAL CHIP	10K 5% 1/16W				
R604	1-216-834-11	METAL CHIP	12K 5% 1/16W				
R605	1-216-821-11	METAL CHIP	1K 5% 1/16W				
R606	1-216-829-11	METAL CHIP	4. 7K 5% 1/16W				
R610	1-216-821-11	METAL CHIP	1K 5% 1/16W				
R701	1-216-853-11	METAL GLAZE	470K 5% 1/16W (EX50)				
R702	1-216-861-11	METAL GLAZE	2. 2M 5% 1/16W (EX50)				
R703	1-216-853-11	METAL GLAZE	470K 5% 1/16W (EX50)				
R704	1-216-861-11	METAL GLAZE	2. 2M 5% 1/16W (EX50)				
R705	1-216-853-11	METAL GLAZE	470K 5% 1/16W (EX50)				

TUNER**FLEXIBLE**

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
				C47	1-164-362-11	CERAMIC CHIP	470PF 50V
		--- WM-FX50 ONLY ---		C48	1-162-966-11	CERAMIC CHIP	0.0022uF 10% 50V
		A-3016-050-A TUNER BOARD, COMPLETE (AEP, E)		C49	1-162-964-11	CERAMIC CHIP	0.001uF 10% 50V
		A-3016-055-A TUNER BOARD, COMPLETE (US, Canadian)	*****	C50	1-162-995-11	CERAMIC CHIP	0.022uF 50V
		*****		C51	1-164-346-11	CERAMIC CHIP	1uF 16V
		1-638-316-11 FLEXIBLE BOARD	*****	C52	1-162-995-11	CERAMIC CHIP	0.022uF 50V
		*****		C53	1-162-156-11	CERAMIC CHIP	0.1uF 25V
		< CAPACITOR >		C54	1-162-953-11	CERAMIC CHIP	100PF 5% 50V
C3	1-162-995-11	CERAMIC CHIP	0.022uF 50V	C55	1-164-174-11	CERAMIC CHIP	0.0082uF 10% 25V
C4	1-162-977-11	CERAMIC CHIP	0.0018uF 10% 50V	C56	1-135-201-11	TANTALUM CHIP	10uF 20% 4V
C5	1-164-173-11	CERAMIC CHIP	0.0039uF 10% 50V	C57	1-162-995-11	CERAMIC CHIP	0.022uF 50V
C6	1-162-961-11	CERAMIC CHIP	330PF 10% 50V	C59	1-162-995-11	CERAMIC CHIP	0.022uF 50V
C8	1-135-091-00	TANTALUM CHIP	1uF 20% 16V	C60	1-135-201-11	TANTALUM CHIP	10uF 20% 4V
C9	1-163-105-00	CERAMIC CHIP	33PF 5% 50V	C61	1-164-173-11	CERAMIC CHIP	0.0039uF 10% 50V
C10	1-164-433-11	CERAMIC CHIP	6PF 0.5PF 50V	C62	1-164-222-11	CERAMIC CHIP	0.22uF 25V
C11	1-162-995-11	CERAMIC CHIP	0.022uF 50V	C63	1-163-185-00	CERAMIC CHIP	150PF 5% 50V
C12	1-162-964-11	CERAMIC CHIP	0.001uF 10% 50V	C64	1-163-140-00	CERAMIC CHIP	910PF 5% 50V
C13	1-135-149-21	TANTALUM CHIP	2.2uF 20% 10V	< TRIMMER >			
C14	1-135-151-21	TANTALUM CHIP	4.7uF 20% 4V	CT1	1-141-327-11	CAP, VAR, TRIMMER (CHIP TYPE)	(AM FREQ. COVER)
C15	1-164-346-11	CERAMIC CHIP	1uF 16V	CT2	1-141-327-11	CAP, VAR, TRIMMER (CHIP TYPE)	(AM TRACKING)
C16	1-135-201-11	TANTALUM CHIP	10uF 20% 4V	CT3	1-141-325-11	CAP, VAR, TRIMMER (CHIP TYPE)	(FM FREQ. COVER)
C17	1-164-346-11	CERAMIC CHIP	1uF 16V	< DIODE >			
C18	1-162-967-11	CERAMIC CHIP	0.0033uF 10% 50V	D1	8-719-951-05	DIODE	KV1560
C19	1-164-222-11	CERAMIC CHIP	0.22uF 25V	D2	8-719-939-02	DIODE	SVC203CP
C20	1-162-967-11	CERAMIC CHIP	0.0033uF 10% 50V	D3	8-719-939-02	DIODE	SVC203CP
C21	1-162-625-11	CERAMIC CHIP	0.0047uF 5% 50V	D4	8-719-420-51	DIODE	MA729
C22	1-164-346-11	CERAMIC CHIP	1uF 16V	D5	8-719-420-51	DIODE	MA729
C23	1-164-222-11	CERAMIC CHIP	0.22uF 25V	D6	8-719-420-51	DIODE	MA729
C24	1-164-346-11	CERAMIC CHIP	1uF 16V	D7	8-719-420-51	DIODE	MA729
C25	1-164-238-11	CERAMIC CHIP	36PF 10% 50V	D8	8-719-420-51	DIODE	MA729
C26	1-135-151-21	TANTALUM CHIP	4.7uF 20% 4V	D9	8-719-800-76	DIODE	ISS226
C27	1-135-201-11	TANTALUM CHIP	10uF 20% 4V	D50	8-719-421-21	DIODE	MA8120-L
C28	1-163-205-00	CERAMIC CHIP	0.001uF 5% 50V	D51	8-719-404-46	DIODE	MA110
C29	1-162-964-11	CERAMIC CHIP	0.001uF 10% 50V	D52	8-719-800-76	DIODE	ISS226
C30	1-162-964-11	CERAMIC CHIP	0.001uF 10% 50V	< FILTER >			
C31	1-135-202-21	TANTAL. CHIP	22uF 20% 4V	FL1	1-239-015-21	FILTER, BAND PASS	
C32	1-164-005-11	CERAMIC CHIP	0.47uF 25V	< IC >			
C33	1-164-005-11	CERAMIC CHIP	0.47uF 25V	IC1	8-752-050-43	IC	CXA1129N
C34	1-135-201-11	TANTALUM CHIP	10uF 20% 4V				
C35	1-135-201-11	TANTALUM CHIP	10uF 20% 4V				
C36	1-164-222-11	CERAMIC CHIP	0.22uF 25V				
C37	1-162-997-11	CERAMIC CHIP	10PF 50V (AEP, E)				
C37	1-162-936-11	CERAMIC CHIP	5PF 50V (US, Canadian)				
C38	1-162-998-11	CERAMIC CHIP	22PF 5% 50V				
C40	1-164-428-91	CERAMIC CHIP	1PF 0.25PF 50V				
C45	1-135-201-11	TANTALUM CHIP	10uF 20% 4V				
C46	1-135-201-11	TANTALUM CHIP	10uF 20% 4V				

FLEXIBLE DISPLAY PANEL BLOCK

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark				
< RESISTOR >											
JR1-JR25	1-216-296-00	METAL CHIP	0	5%	1/8W	R22	1-216-829-11	METAL CHIP	4.7K	5%	1/16W
JR30-JR55	1-216-864-11	METAL CHIP	0			R23	1-216-845-11	METAL CHIP	100K	5%	1/16W
< COIL >											
L1	1-412-764-21	COIL (AM OSC)			R24	1-216-845-11	METAL CHIP	100K	5%	1/16W	
L2	1-402-551-11	ANTENNA, FERRITE-ROD (LW)			R25	1-216-833-11	METAL CHIP	10K	5%	1/16W	
L3	1-412-765-21	COIL (FM OSC)			R50	1-216-833-11	METAL CHIP	10K	5%	1/16W	
L5	1-412-763-21	COIL (VCO)			R51	1-216-821-11	METAL CHIP	1K	5%	1/16W	
L6	1-412-762-21	COIL (2ND OSC)			R52	1-216-821-11	METAL CHIP	1K	5%	1/16W	
L7	1-410-983-31	INDUCTOR CHIP	0.15uH		R53	1-216-833-11	METAL CHIP	10K	5%	1/16W	
L9	1-410-209-51	INDUCTOR CHIP	27uH		R54	1-216-833-11	METAL CHIP	10K	5%	1/16W	
L50	1-412-011-31	INDUCTOR CHIP	27uH		R55	1-216-825-11	METAL CHIP	2.2K	5%	1/16W	
L51	1-412-011-31	INDUCTOR CHIP	27uH		R56	1-216-830-11	METAL CHIP	5.6K	5%	1/16W	
< TRANSISTOR >											
Q1	8-729-421-26	TRANSISTOR	UN5214		RV51	1-241-414-11	TUNING BLOCK (TUNING)				
Q4	8-729-403-17	TRANSISTOR	XN1215		RV53	1-238-094-11	RES, ADJ CERMET 220K (1.1V ADJ)				
Q5	8-729-144-16	TRANSISTOR	2SD2228-T1D44D45		< SWITCH >						
Q6	8-729-402-96	TRANSISTOR	UN5114		S1	1-571-275-31	SWITCH, SLIDE (BAND)				
Q7	8-729-421-74	TRANSISTOR	UN5210-Q		S2	1-571-506-41	SWITCH, SLIDE (TAPE/RADIO)				
Q8	8-729-421-23	TRANSISTOR	XN1216		S3	1-571-120-11	SWITCH, SLIDE (FM SENS)				
Q11	8-729-422-54	TRANSISTOR	XN4215-TW		< TRANSFORMER >						
Q50	8-729-807-87	TRANSISTOR	2SB1295-UL6		T3	1-448-302-11	TRANSFORMER, DC-DC CONVERTER				
Q51	8-729-100-66	TRANSISTOR	2SC1623-L6		*****						
Q52	8-729-159-64	TRANSISTOR	2SD596-VD4		--- WM-EX50 ONLY ---						
Q54	8-729-403-42	TRANSISTOR	XN1401		1-809-282-11 DISPLAY PANEL BLOCK, LIQUID CRYSTAL						
Q55	8-729-421-23	TRANSISTOR	XN1216		*****						
Q56	8-729-421-23	TRANSISTOR	XN1216		1-638-314-11 FLEXIBLE BOARD, TUNER						
Q57	8-729-220-93	TRANSISTOR	2SK209-G		< TERMINAL >						
< RESISTOR >											
R1	1-216-833-11	METAL CHIP	10K	5%	1/16W	TM501	3-367-808-01	TERMINAL (+), BATTERY			
R2	1-216-853-11	METAL CHIP	470K	5%	1/16W	TM502	3-367-809-01	TERMINAL BOARD (-), BATTERY			
R3	1-216-853-11	METAL CHIP	470K	5%	1/16W	*****					
R4	1-216-853-11	METAL CHIP	470K	5%	1/16W	MISCELLANEOUS					
R5	1-216-813-11	METAL CHIP	220	5%	1/16W	*****					
R6	1-216-853-11	METAL CHIP	470K	5%	1/16W	334	1-638-313-11	PC BOARD, MOTOR FLEXIBLE			
R8	1-216-800-11	METAL GLAZE	18	5%	1/16W	HP901	1-543-812-11	HEAD, MAGNETIC (PLAYBACK)			
R9	1-216-843-11	METAL CHIP	68K	5%	1/16W	M901	1-541-660-11	MOTOR			
R10	1-216-828-11	METAL CHIP	3.9K	5%	1/16W	*****					
R13	1-216-853-11	METAL CHIP	470K	5%	1/16W						
R15	1-216-845-11	METAL CHIP	100K	5%	1/16W						
R16	1-216-853-11	METAL CHIP	470K	5%	1/16W						
R17	1-216-845-11	METAL CHIP	100K	5%	1/16W						
R20	1-216-819-11	METAL CHIP	680	5%	1/16W						
R21	1-216-829-11	METAL CHIP	4.7K	5%	1/16W						

Ref. No.	Part No.	Description	Remark

ACCESSION & PACKING MATERIAL *****			
X-3329-657-1	ATTACHMENT ASSY (FOR MDR-E552)		
	(EX50:AEP, UK, E)		
1-528-221-21	BATTERY CHARGER (BC-7F) (US)		
1-528-231-11	BATTERY, NICKEL CADMIUM (NC-6WM)		
	(US, Canadian)		
1-528-322-11	BATTERY CHARGER (BC-7AC) (Canadian)		
* 3-367-386-01	CUSHION (UPPER) (EX50)		
* 3-367-396-01	CUSHION (UPPER) (FX50)		
* 3-367-387-01	CUSHION (LOWER)		
* 3-367-384-01	INDIVIDUAL CARTON (EX50:US)		
* 3-367-388-01	INDIVIDUAL CARTON (EX50:AEP, UK)		
* 3-367-390-01	INDIVIDUAL CARTON (EX50:E)		
* 3-367-394-01	INDIVIDUAL CARTON (FX50:Canadian)		
* 3-367-398-01	INDIVIDUAL CARTON (FX50:US)		
* 3-367-400-01	INDIVIDUAL CARTON (FX50:AEP)		
* 3-367-401-01	INDIVIDUAL CARTON (FX50:E)		
3-368-052-01	CASE, CARRYING (EX50)		
3-368-053-01	CASE, CARRYING (FX50)		
3-753-019-11	MANUAL, INSTRUCTION (FOR MDR-E552)		
	(ENGLISH, FRENCH, SPANISH, PORTUGUESE)		
	(EX50:AEP, UK, E)		
3-753-019-21	MANUAL, INSTRUCTION (ENGLISH) (EX50:US)		
3-753-019-41	MANUAL, INSTRUCTION (FOR MDR-E552)		
	(GERMAN, DUTCH, SWEDISH, ITALIAN)		
	(EX50:AEP)		
3-753-019-51	MANUAL, INSTRUCTION (FOR MDR-14)		
	(ENGLISH, FRENCH, SPANISH, PORTUGUESE)		
	(EX50:AEP)		
3-753-019-61	MANUAL, INSTRUCTION (FOR MDR-14)		
	(GERMAN, DUTCH, SWEDISH, ITALIAN)		
	(EX50:AEP)		
3-753-020-11	MANUAL, INSTRUCTION		
	(ENGLISH, FRENCH, SPANISH, PORTUGUESE)		
	(FX50:AEP, E)		
3-753-020-21	MANUAL, INSTRUCTION (ENGLISH) (FX50:US)		
3-753-020-31	MANUAL, INSTRUCTION (FRENCH)		
	(FX50:Canadian)		
3-753-020-41	MANUAL, INSTRUCTION		
	(GERMAN, DUTCH, SWEDISH, ITALIAN)		
	(FX50:AEP)		
8-953-341-90	HEADPHONE MDR-14 SET (US, AEP)		
8-953-400-90	HEADPHONE MDR-E552 SET		
	(AEP, UK, E, Canadian)		

ADJUSTMENTS

Mechanical measurements

Precaution

- Clean the following parts with a denatured-alcohol-moistened swab :

playback head	pinch roller
capstan	rubber belts
- Demagnetize the playback head with a head demagnetizer.
- Do not use a magnetized screwdriver for the adjustments.
- After the adjustments, apply suitable locking compound to the parts adjusted.
- The adjustments should be performed with the rated power supply voltage (1.3V) unless otherwise noted.

The following measurements are necessary when tape running problems are occurred or repaired the tape transport mechanism.

Torque Measurement

Mode	Torque meter	Meter reading
FWD	CQ-102C	20 - 38 g-cm (0.28 - 0.52 oz-inch)
FWD Back Tension		0.5 - 4 g-cm (0.007 - 0.05 oz-inch)
REV	CQ-102RC	20 - 38 g-cm (0.28 - 0.52 oz-inch)
REV Back Tension		0.5 - 3.5 g-cm (0.007 - 0.05 oz-inch)
FF, REV	CQ-201B	More than 60 g-cm (more than 0.83 oz-inch)

Tape Tension Measurement

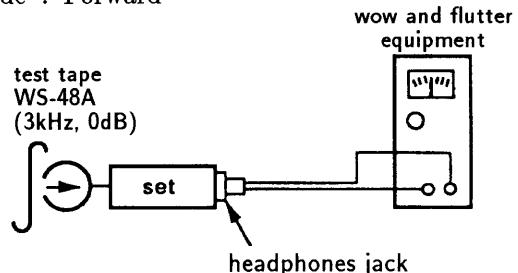
Mode	Torque meter	Meter reading
FWD	CQ-403A	More than 40 g-cm (more than 0.56 oz-inch)
RVS	CQ-403R	

Wow and Flutter Measurement

procedure :

Function : Tape (WM-FX50)

Mode : Forward



Playback the center part of the test tape (WS-48A) and measure the wow and flutter at the unweighted position of the wow and flutter equipment.

Specification : Less than 0.6% rms (JIS)

Mechanical adjustments

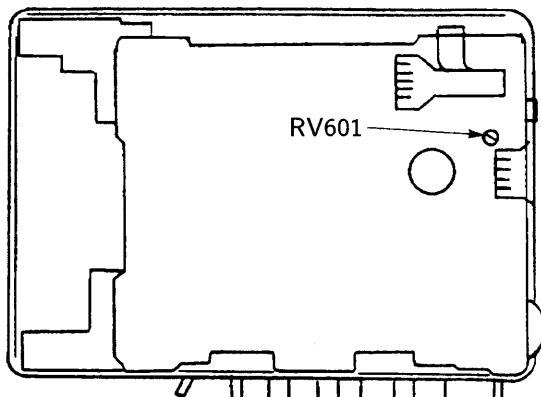
Precaution

- Supplied voltage : 1.3V
- Switch and control position
 - DOLBY NR switch : OFF
 - TAPE switch : NORM
 - MEGA BASS switch : NORM
 - VOLUME control : maximum

Tape section

Tape speed adjustment

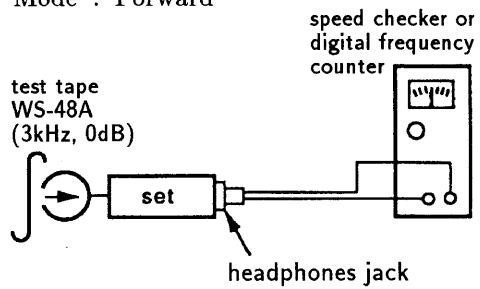
Adjustment Location



Procedure :

Function : TAPE

Mode : Forward



Playback the center part of the test tape (WS-48A) and adjust RV601 to obtain the tape speed to the following value.

Reading on speed checker	Reading on digital frequency counter
$\pm 1.0\%$	3,000Hz $\pm 30\text{Hz}$

Specification :

Frequency difference between the beginning and the end of test tape should be within $\pm 3\%$ ($\pm 90\text{Hz}$) after adjusted the tape speed.

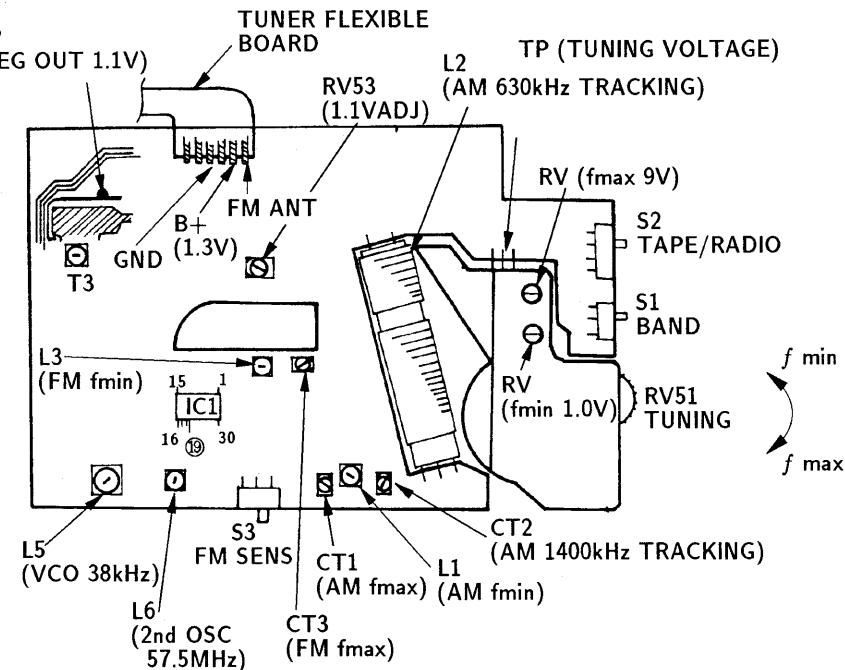
Electrical alignments

Tuner Section ONLY for WM-FX50

Adjustment Location

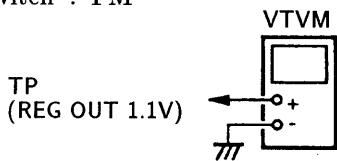
TUNER BOARD

— Component Side —



Power Supply Voltage Adjustment

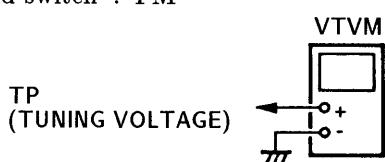
Function switch : RADIO FM ST
Band switch : FM



Adjustment part	Reading on VTVM
RV53	1.1 ± 0.01V

Tuning Voltage Adjustment

Function switch : RADIO FM ST
Band switch : FM



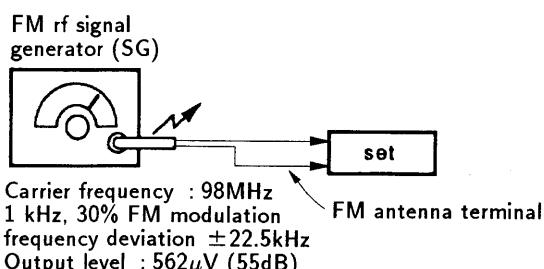
- Repeat the procedure in each adjustment several times since RV (f_{\min}) affects RV (f_{\max}) and RV (f_{\max}) affects RV (f_{\min}). This adjustment should end with the final adjustment of RV (f_{\max}).

Pointer position	Adjustment part	Reading on VTVM
f_{\min}	RV (f_{\min} 1.0V)	1V ± 0.01V
f_{\max}	RV (f_{\max} 9V)	9V ± 0.01V

Note :

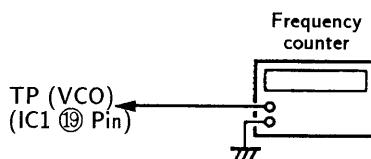
RV (f_{\min}), RV (f_{\max}) is built-in the RV51 block.

FM VCO Adjustment



Function switch : RADIO FM ST

Band switch : FM



- Tune the set to 98 MHz.

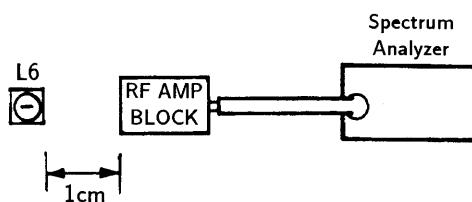
Adjustment part	frequency counter
L5	38kHz ± 0.02kHz

FM 2nd OSC Adjustment

Function switch : RADIO FM ST
Band Switch : FM
Adjustment part : L6

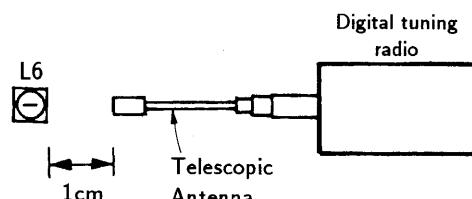
- How to adjust FM 2nd. oscillator using the spectrum analyzer.

- Prepared the spectrum analyzer and RF amplifier as shown in below drawing.
- Set the switch to radio FM stereo position of WM-FX50.
- Put the RF amplifier block which connected to spectrum analyzer to just beside and one centimeter away from L6.
- Adjust L6 to bring up maximum waveform at 57.5 MHz position in spectrum analyzer.

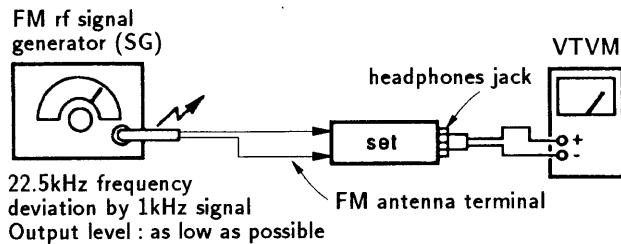


- How to adjust FM 2nd. oscillator if the spectrum analyzer is not available.

- Prepared built-in SSB digital tuning radio such as SONY ICF-2001 or equivalents.
- Tuned 57.5MHz ± 0.1MHz at the SSB mode of built-in SSB digital tuning radio.
- Set the switch to radio FM stereo position of WM-FX50.
- Put the telescopic antenna of built-in SSB digital tuning radio to just beside and one centi-meter away from L6 as show in below drawing.
- Digital tuning radio will be reproduce peep sound.
- Adjust L6 to fade out or minimize peep sound.



FM Frequency Coverage Adjustment



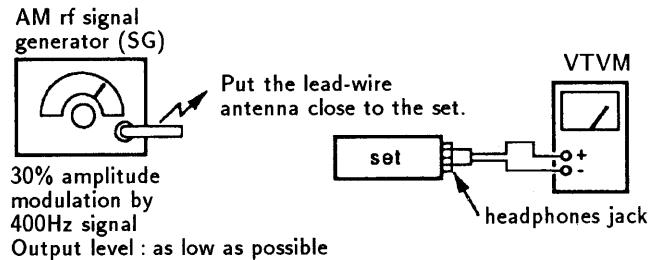
Function switch : RADIO FM ST

Band switch : FM

- Repeat the procedure in each adjustment several times since L3 affects CT3 and CT3 affects L3.
- This adjustment should end with the final adjustment of CT3.

Pointer position	SG frequency	Adjustment part	Reading on VTVM
f minimum	86.5 MHz	L3	maximum
f maximum	109.5 MHz	CT3	maximum

AM Frequency Coverage Adjustment



Function switch : RADIO FM ST

Band switch : AM

- Repeat the procedure in each adjustment several times since L1 affects CT1 and CT1 affects L1.
- This adjustment should end with the final adjustment of CT1.

Pointer position	SG frequency	Adjustment part	Reading on VTVM
f minimum	520kHz ± 3kHz	L1	maximum
f maximum	1680kHz ± 20kHz (1750kHz ± 20kHz)	CT1	maximum

no mark : except US, Canadian model
() : US, Canadian model

AM Tracking Adjustment

Function switch : RADIO FM ST

Band switch : AM

- Repeat the procedure in each adjustment several times since L2 affects CT2 and CT2 affects L2.
- This adjustment should end with the final adjustment of CT2.

SG and set frequency	Adjustment part	Reading on VTVM
630kHz	L2	
1400kHz	CT2	maximum

NOTE :

Test equipment is settled as same as AM Frequency coverage adjustment.

Specifications

Radio (WM-FX50 only)	In Italy FM : 87.5 - 108MHz AM : 526.5 - 1,606.5kHz In other countries FM : 87.6 - 107.9MHz AM : 531 - 1,602kHz
Power requirements	1.5V DC One R6 (size AA) battery Rechargeable battery DC1.5V jack accepts Sony AC-E15L AC power adaptor (not supplied) for use on :

AEP model	220V AC, 50Hz
E model	120V AC, 60Hz 220V AC, 50Hz
US, Canadian model	120V AC, 60Hz
UK model	240V AC, 50Hz

Power life
(Approximate hours)

	Playback	FM
Sony Alkaline AM3 (N)	7 hrs.	30 hrs.
Rechargeable NC-6WM	3 hrs.	10 hrs.

Design and specifications subject to change without notice.

Note

This appliance conforms with ECC Directive
87/308/ECC regarding interference suppression.

Accessories supplied

○ : supplies × : not supplied

	Stereo headphones	Stereo earphones	Ear adaptors	Carrying case
Italian model	×	○	○	○
Other European model	○	×	×	○
Other model	×	○	○	○

Lithium battery (1) ... WM-EX50 only

Note on stereo earphones (except other European model)

If the earphones do not fit your ears, attach the ear adaptors (supplied).

Note on stereo headphones (European model except Italian model).

The cord of the headphones is detachable. If the cord becomes detached, reconnect it as illustrated.

